

Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



■ Features

1. Qualification based on AEC-Q200 Rev-C
2. High surge suppression capability for automotive application (load dump)
3. No temperature derating up to 125 °C
4. Bidirectional and symmetrical V/I characteristics
5. Stability in high-temperature and high-humidity environment
6. RoHS & Halogen Free (HF) compliant



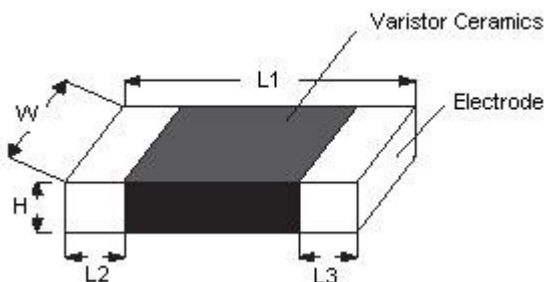
■ Recommended Applications

Transient overvoltage protection in automotive applications: engine management, airbag, control units, electro hydraulic brake, ABS/ESP, sunroof

■ Part Number Code

| | | | | | | | | | | | | | | | |
|---------------------|----------------------------------|------------------|------|--|-----------------------|----------------------------|--------------------------------------|------------------|------|------------------------|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| Product Type | | Size(EIA) | | Max. Continuous Voltage(V_{DC}) | | Typical Capacitance | | Packaging | | Optional Suffix | | | | | |
| TVM | THINKING SMD Varistor TVM Series | 0 | 0402 | 5R5 | 5.5V | M330 | 33x10 ⁰ pF=33pF (@1MHz) | R | Reel | 001 ~ZZZ | | | | | |
| | | 1 | 0603 | 090 | 9x10 ⁰ =9V | K102 | 10x10 ² pF=1000pF (@1KHz) | B | Bulk | | | | | | |
| | | 2 | 0805 | | | | | | | | | | | | |
| | | 3 | 1206 | | | | | | | | | | | | |
| | | 4 | 1210 | | | | | | | | | | | | |
| | | 5 | 1812 | | | | | | | | | | | | |
| | | 6 | 2220 | | | | | | | | | | | | |
| | | 7 | 3025 | | | | | | | | | | | | |
| | | | | Series | | | | | | | | | | | |
| | | | | C | Automotive Series | | | | | | | | | | |

■ Structures and Dimensions



(Unit: mm)

| Part No. | Size (EIA) | L1 | W | H max. | L2 and L3 |
|----------|------------|------------|-----------|--------|-----------|
| TVM0 | 0402 | 1.00±0.15 | 0.50±0.10 | 0.60 | 0.20±0.10 |
| TVM1 | 0603 | 1.60 ±0.15 | 0.80±0.15 | 0.95 | 0.35±0.15 |
| TVM2 | 0805 | 2.00 ±0.20 | 1.25±0.20 | 1.00 | 0.40±0.20 |
| TVM3 | 1206 | 3.20 ±0.30 | 1.60±0.20 | 1.50 | 0.50±0.20 |
| TVM4 | 1210 | 3.20 ±0.30 | 2.50±0.25 | 1.50 | 0.50±0.20 |
| TVM5 | 1812 | 4.50 ±0.40 | 3.20±0.30 | 2.00 | 0.60±0.30 |
| TVM6 | 2220 | 5.70±0.40 | 5.00±0.30 | 2.50 | 0.60±0.30 |
| TVM7 | 3025 | 7.50±0.50 | 6.30±0.40 | 2.50 | 0.60±0.30 |

Metal Oxide Varistor for Automotive: TVM-C Series



SMD Type for Transient Overvoltage Protection

■ Electrical Characteristics

● 0402 Series

| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20μs) | | Max. Surge Current (8/20μs) | Max. Energy (10/1000μs) | Typical Capacitance | | Operating Temp. Range | | | |
|---------------|------------------|-------------------------|-----------------|--------------------------------|----------------|-----------------------------|-------------------------|---------------------|------------------|-----------------------|------------------|------|------|
| | | V _{1mA} | V _{AC} | V _{DC} | V _P | | | I _P | I _{max} | | W _{max} | 1KHz | 1MHz |
| | | (V) | (V) | (V) | (V) | | | (A) | (A) | | (J) | (pF) | (pF) |
| TVM0C5R5M330R | 8.8~13.2 | 4 | 5.5 | 31 | 1 | 4 | 0.02 | -- | 33±30% | -55~+125 | | | |
| TVM0C5R5M900R | 8.8~13.2 | 4 | 5.5 | 30 | 1 | 10 | 0.05 | -- | 90±30% | | | | |
| TVM0C140K800R | 16~21 | 11 | 14 | 35 | 1 | 10 | 0.05 | 80±30% | -- | | | | |
| TVM0C180M120R | 22~28 | 14 | 18 | 55 | 1 | 2 | 0.03 | -- | 12±30% | | | | |
| TVM0C180M400R | 22~28 | 14 | 18 | 50 | 1 | 20 | 0.05 | -- | 40±30% | | | | |
| TVM0C180M500R | 22~28 | 14 | 18 | 50 | 1 | 20 | 0.05 | -- | 50±30% | | | | |
| TVM0C180M600R | 22~28 | 14 | 18 | 50 | 1 | 20 | 0.05 | -- | 60±30% | | | | |
| TVM0C180M650R | 22~28 | 14 | 18 | 50 | 1 | 20 | 0.05 | -- | 65±30% | | | | |

● 0603 Series

| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20μs) | | Max. Surge Current (8/20μs) | Max. Energy (10/1000μs) | Typical Capacitance | | Operating Temp. Range | | | |
|---------------|------------------|-------------------------|-----------------|--------------------------------|----------------|-----------------------------|-------------------------|---------------------|------------------|-----------------------|------------------|------|------|
| | | V _{1mA} | V _{AC} | V _{DC} | V _P | | | I _P | I _{max} | | W _{max} | 1KHz | 1MHz |
| | | (V) | (V) | (V) | (V) | | | (A) | (A) | | (J) | (pF) | (pF) |
| TVM1C5R5M271R | 8~12 | 4 | 5.5 | 25 | 1 | 20 | 0.1 | -- | 270±30% | -55~+125 | | | |
| TVM1C090M491R | 11~16 | 7 | 9 | 29 | 1 | 30 | 0.1 | -- | 490±30% | | | | |
| TVM1C160K561R | 21.6~26.4 | 12 | 16 | 45 | 1 | 30 | 0.1 | 560±30% | -- | | | | |
| TVM1C180M120R | 23~30 | 14 | 18 | 55 | 1 | 2 | 0.03 | -- | 12±30% | | | | |
| TVM1C180K150R | 23~30 | 14 | 18 | 55 | 1 | 2 | 0.03 | 15±30% | -- | | | | |
| TVM1C180M150R | 23~30 | 14 | 18 | 55 | 1 | 2 | 0.03 | -- | 15±30% | | | | |
| TVM1C180K300R | 23~30 | 14 | 18 | 52 | 1 | 4 | 0.03 | 30±30% | -- | | | | |
| TVM1C180M300R | 23~30 | 14 | 18 | 52 | 1 | 4 | 0.03 | -- | 30±30% | | | | |
| TVM1C180M900R | 23~30 | 14 | 18 | 48 | 1 | 30 | 0.1 | -- | 90±30% | | | | |
| TVM1C180K101R | 23~30 | 14 | 18 | 48 | 1 | 30 | 0.1 | 100±30% | -- | | | | |
| TVM1C180K431R | 23~30 | 14 | 18 | 45 | 1 | 50 | 0.1 | 430±30% | -- | | | | |
| TVM1C220K530R | 25~40 | 17 | 22 | 50 | 1 | 30 | 0.1 | 53±30% | -- | | | | |
| TVM1C220K101R | 25~33 | 17 | 22 | 50 | 1 | 30 | 0.1 | 100±30% | -- | | | | |
| TVM1C260M111R | 31~38 | 20 | 26 | 60 | 1 | 30 | 0.1 | -- | 110±30% | | | | |
| TVM1C310K900R | 35.1~42.9 | 25 | 31 | 67 | 1 | 30 | 0.3 | 90±30% | -- | | | | |
| TVM1C320M100R | 51.9~70.1 | 25 | 32 | 120 | 1 | 5 | 0.05 | -- | 10±30% | | | | |

Metal Oxide Varistor for Automotive: TVM-C Series



SMD Type for Transient Overvoltage Protection

● 0805 Series

| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20μs) | | Max. Surge Current (8/20μs) | Max. Energy (10/1000μs) | Typical Capacitance | V _{jump} (5min) | W _{LD} (10x) | Operating Temp. Range |
|---------------|------------------|-------------------------|-----------------|--------------------------------|----------------|-----------------------------|-------------------------|---------------------|--------------------------|-----------------------|-----------------------|
| | V _{1mA} | V _{AC} | V _{DC} | V _P | I _P | I _{max} | W _{max} | 1KHz | (V) | (J) | (°C) |
| | (V) | (V) | (V) | (V) | (A) | (A) | (J) | (pF) | | | |
| TVM2C160K651R | 21.6~26.4 | 12 | 16 | 40 | 1 | 120 | 0.3 | 650±20% | 24.5 | 1 | -55~+125 |
| TVM2C180K651R | 23~28 | 14 | 18 | 44 | 1 | 120 | 0.3 | 650±20% | 24.5 | 1 | |
| TVM2C180K751R | 23~28 | 14 | 18 | 44 | 1 | 120 | 0.3 | 750±20% | 24.5 | 1 | |
| TVM2C260K501R | 29.7~36.3 | 20 | 26 | 56 | 1 | 80 | 0.3 | 500±20% | 27 | 1 | |
| TVM2C310K251R | 35.1~42.9 | 25 | 31 | 67 | 1 | 80 | 0.3 | 250±20% | 29 | 0.5 | |

● 1206 Series

| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20μs) | | Max. Surge Current (8/20μs) | Max. Energy (10/1000μs) | Typical Capacitance | V _{jump} (5min) | W _{LD} (10x) | Operating Temp. Range |
|---------------|------------------|-------------------------|-----------------|--------------------------------|----------------|-----------------------------|-------------------------|---------------------|--------------------------|-----------------------|-----------------------|
| | V _{1mA} | V _{AC} | V _{DC} | V _P | I _P | I _{max} | W _{max} | 1KHz | (V) | (J) | (°C) |
| | (V) | (V) | (V) | (V) | (A) | (A) | (J) | (pF) | | | |
| TVM3C160K102R | 21.6~26.4 | 12 | 16 | 40 | 1 | 200 | 0.6 | 1000±20% | 24.5 | 1.5 | -55~+125 |
| TVM3C160K242R | 21.6~26.4 | 12 | 16 | 38 | 1 | 400 | 0.6 | 2400±20% | 24.5 | 2 | |
| TVM3C180K102R | 22.95~28.05 | 14 | 18 | 42 | 1 | 150 | 0.6 | 1000±20% | 24.5 | 1.5 | |
| TVM3C260K801R | 29.7~36.3 | 20 | 26 | 54 | 1 | 200 | 0.7 | 800±20% | 27.5 | 1.2 | |
| TVM3C260K132R | 29.7~36.3 | 20 | 26 | 54 | 1 | 250 | 0.7 | 1300±20% | 27.5 | 1.5 | |
| TVM3C340K551R | 42.3~51.7 | 26 | 34 | 77 | 1 | 200 | 0.4 | 550±20% | 50 | 1.5 | |
| TVM3C450K301R | 50.4~61.6 | 35 | 45 | 90 | 1 | 100 | 0.4 | 300±20% | 59 | 1.2 | |
| TVM3C480K271R | 55.8~68.2 | 37 | 48 | 100 | 1 | 100 | 0.4 | 270±20% | 59 | 1.2 | |
| TVM3C560K251R | 61.2~74.8 | 40 | 56 | 110 | 1 | 100 | 0.5 | 250±20% | 65 | 1.5 | |

● 1210 Series

| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20μs) | | Max. Surge Current (8/20μs) | Max. Energy (10/1000μs) | Typical Capacitance | V _{jump} (5min) | W _{LD} (10x) | Operating Temp. Range |
|---------------|------------------|-------------------------|-----------------|--------------------------------|----------------|-----------------------------|-------------------------|---------------------|--------------------------|-----------------------|-----------------------|
| | V _{1mA} | V _{AC} | V _{DC} | V _P | I _P | I _{max} | W _{max} | 1KHz | (V) | (J) | (°C) |
| | (V) | (V) | (V) | (V) | (A) | (A) | (J) | (pF) | | | |
| TVM4C160K242R | 21.6~26.4 | 12 | 16 | 40 | 2.5 | 400 | 1.6 | 2400±20% | 24.5 | 3 | -55~+125 |
| TVM4C180K312R | 22.95~28.05 | 14 | 18 | 42 | 2.5 | 500 | 1.6 | 3100±20% | 27.5 | 3 | |
| TVM4C260K152R | 29.7~36.3 | 20 | 26 | 54 | 2.5 | 400 | 1.9 | 1500±20% | 27 | 3 | |
| TVM4C310K122R | 35.1~42.9 | 25 | 31 | 65 | 2.5 | 300 | 1.7 | 1200±20% | 29 | 3 | |
| TVM4C340K112R | 42.3~51.7 | 26 | 34 | 75 | 2.5 | 300 | 2.3 | 1100±20% | 50 | 3 | |
| TVM4C450K601R | 50.4~61.6 | 35 | 45 | 90 | 2.5 | 250 | 2 | 600±20% | 60 | 1.5 | |

Metal Oxide Varistor for Automotive: TVM-C Series



SMD Type for Transient Overvoltage Protection

● 1812 Series

| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20 μ s) | | Max. Surge Current (8/20 μ s) | Max. Energy (10/1000 μ s) | Typical Capacitance | V _{jump} (5min) | W _{LD} (10x) | Operating Temp. Range |
|---------------|------------------|-------------------------|-----------------|--------------------------------------|----------------|-----------------------------------|-------------------------------|---------------------|--------------------------|-----------------------|-----------------------|
| | V _{1mA} | V _{AC} | V _{DC} | V _P | I _P | I _{max} | W _{max} | 1KHz | (V) | (J) | (°C) |
| | (V) | (V) | (V) | (V) | (A) | (A) | (J) | (pF) | | | |
| TVM5C160K452R | 21.6~26.4 | 12 | 16 | 40 | 5 | 800 | 2.4 | 4500±20% | 24.5 | 6 | -55~+125 |
| TVM5C260K322R | 29.7~36.3 | 20 | 26 | 54 | 5 | 800 | 3 | 3200±20% | 30 | 6 | |
| TVM5C300K172R | 35~43 | 23 | 30 | 77 | 5 | 600 | 3.8 | 1700±20% | 45 | 6 | |

● 2220 Series

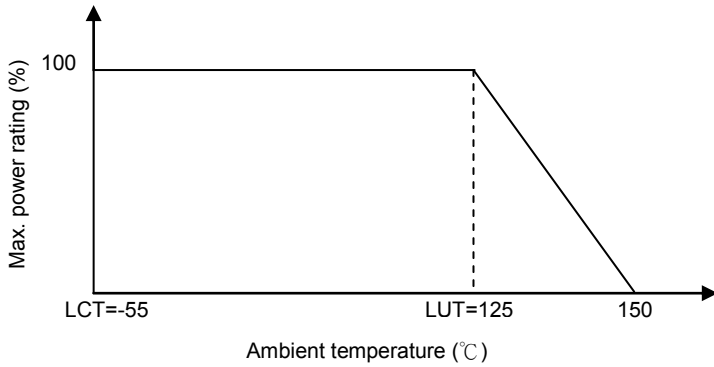
| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20 μ s) | | Max. Surge Current (8/20 μ s) | Max. Energy (10/1000 μ s) | Typical Capacitance | V _{jump} (5min) | W _{LD} (10x) | Operating Temp. Range |
|---------------|------------------|-------------------------|-----------------|--------------------------------------|----------------|-----------------------------------|-------------------------------|---------------------|--------------------------|-----------------------|-----------------------|
| | V _{1mA} | V _{AC} | V _{DC} | V _P | I _P | I _{max} | W _{max} | 1KHz | (V) | (J) | (°C) |
| | (V) | (V) | (V) | (V) | (A) | (A) | (J) | (pF) | | | |
| TVM6C160K103R | 21.6~26.4 | 12 | 16 | 42 | 10 | 1200 | 5.8 | 10000±20% | 24.5 | 12 | -55~+125 |
| TVM6C160K203R | 21.6~26.4 | 12 | 16 | 42 | 10 | 1200 | 10 | 20000±20% | 24.5 | 25 | |
| TVM6C340K652R | 42.3~51.7 | 26 | 34 | 77 | 10 | 1200 | 12 | 6500±20% | 50 | 12 | |
| TVM6C380K302R | 42.3~51.7 | 30 | 38 | 77 | 10 | 1000 | 12 | 3000±20% | 50 | 12 | |

● 3025 Series

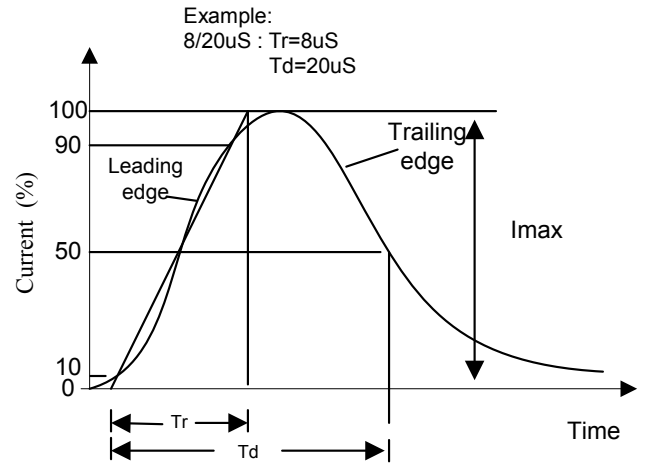
| Part No. | Varistor Voltage | Max. Continuous Voltage | | Max. Clamping Voltage (8/20 μ s) | | Max. Surge Current (8/20 μ s) | Max. Energy (10/1000 μ s) | Typical Capacitance | V _{jump} (5min) | W _{LD} (10x) | Operating Temp. Range |
|---------------|------------------|-------------------------|-----------------|--------------------------------------|----------------|-----------------------------------|-------------------------------|---------------------|--------------------------|-----------------------|-----------------------|
| | V _{1mA} | V _{AC} | V _{DC} | V _P | I _P | I _{max} | W _{max} | 1KHz | (V) | (J) | (°C) |
| | (V) | (V) | (V) | (V) | (A) | (A) | (J) | (pF) | | | |
| TVM7C260K153R | 31.5~38.5 | 20 | 26 | 57 | 10 | 1400 | 15 | 15000±20% | 30 | 30 | -55~+125 |
| TVM7C380K332R | 42.3~51.7 | 29 | 38 | 80 | 10 | 1000 | 15 | 3300±20% | 50 | 30 | |

SMD Type for Transient Overvoltage Protection

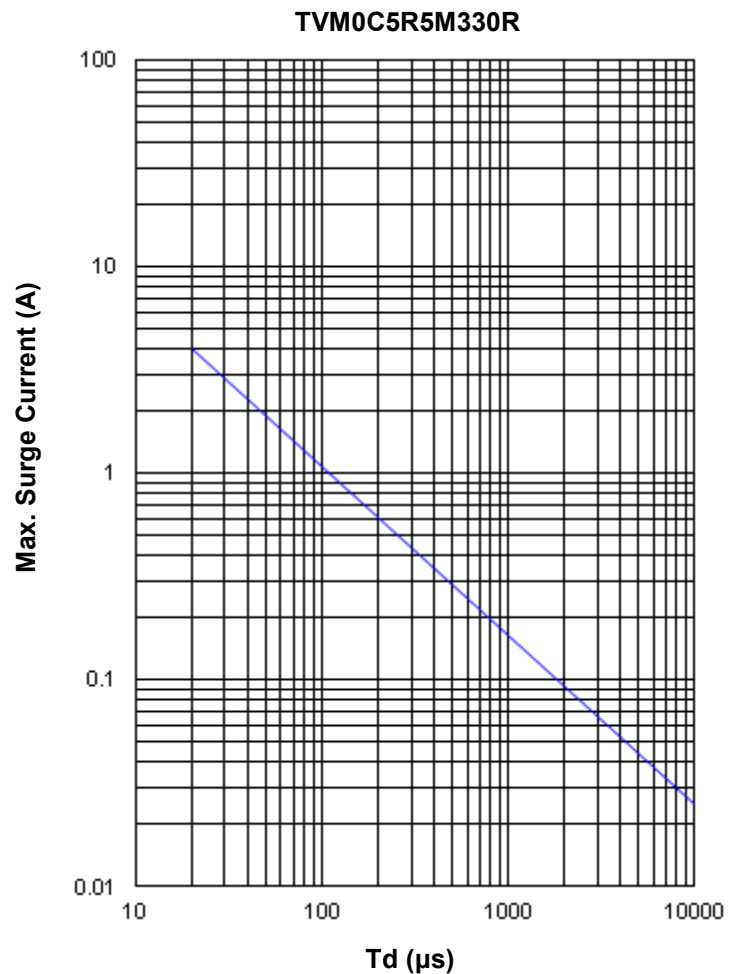
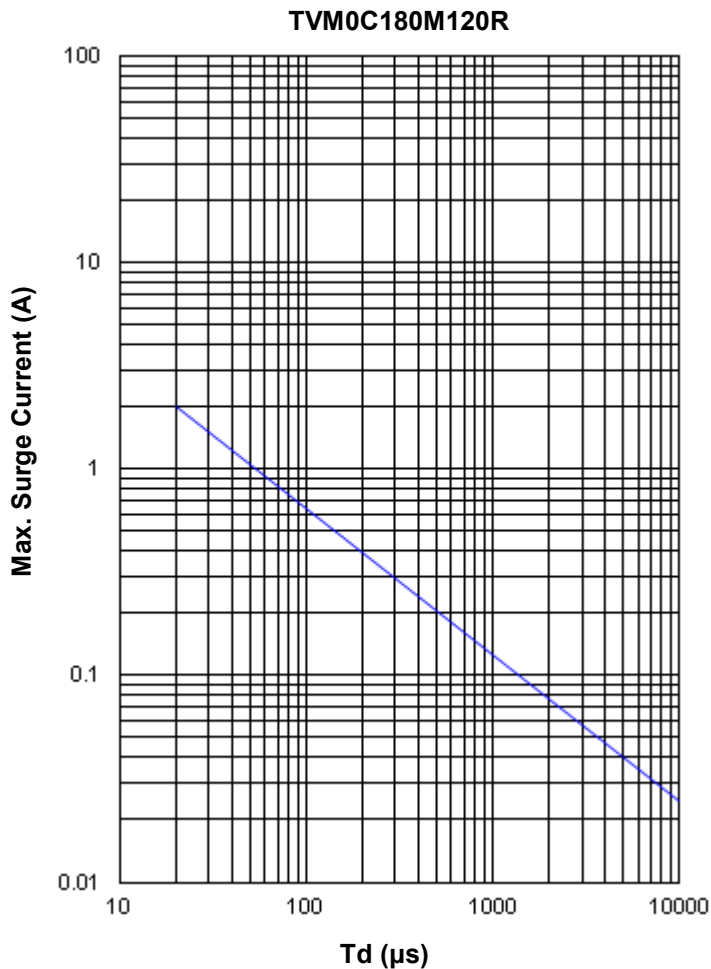
■ Power Derating Curve



■ Surge Current Standard Waveform



■ Max. Surge Current Derating Curves

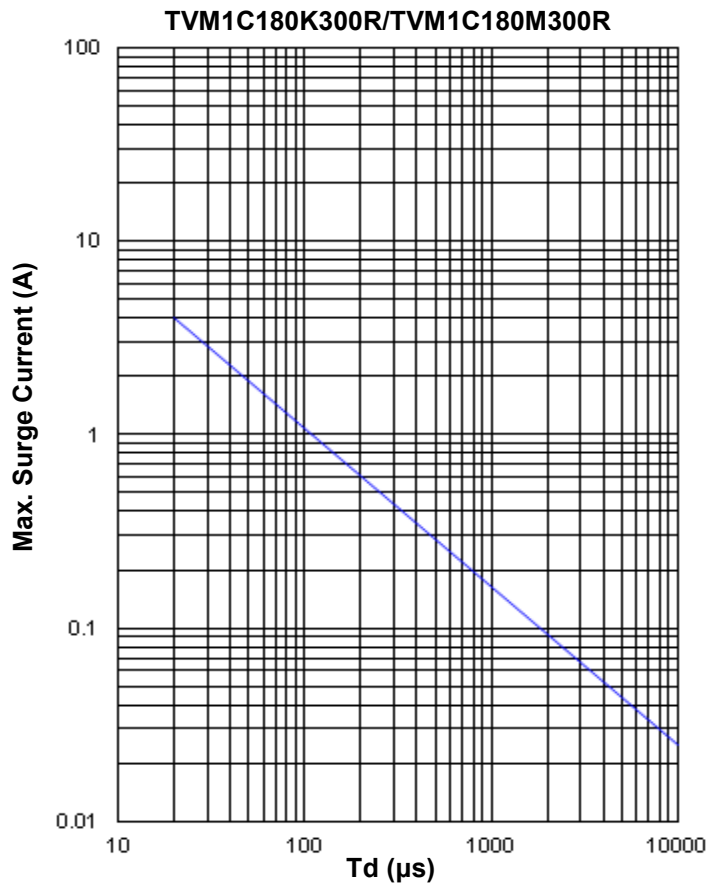
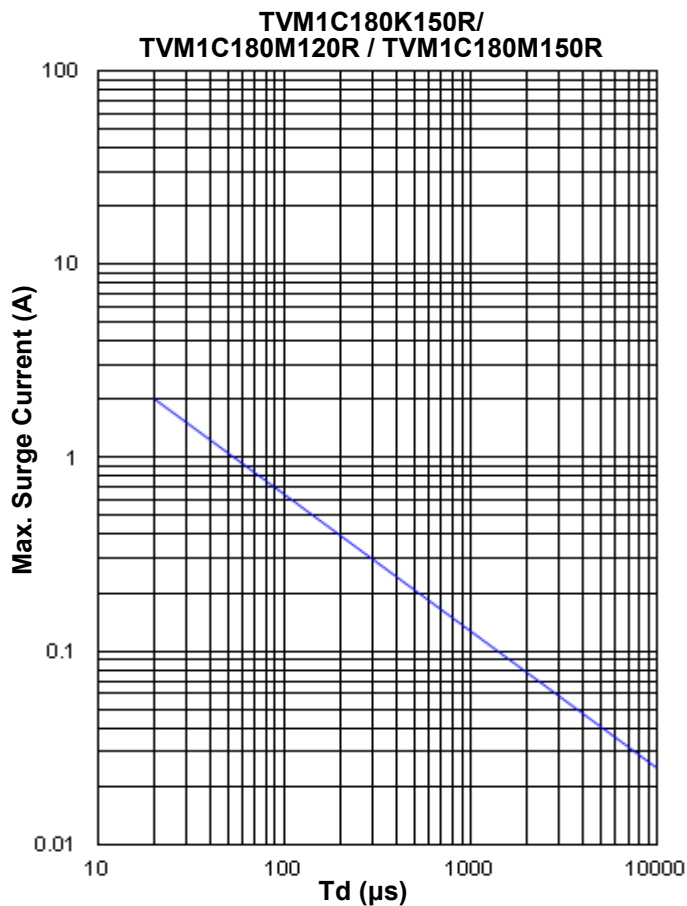
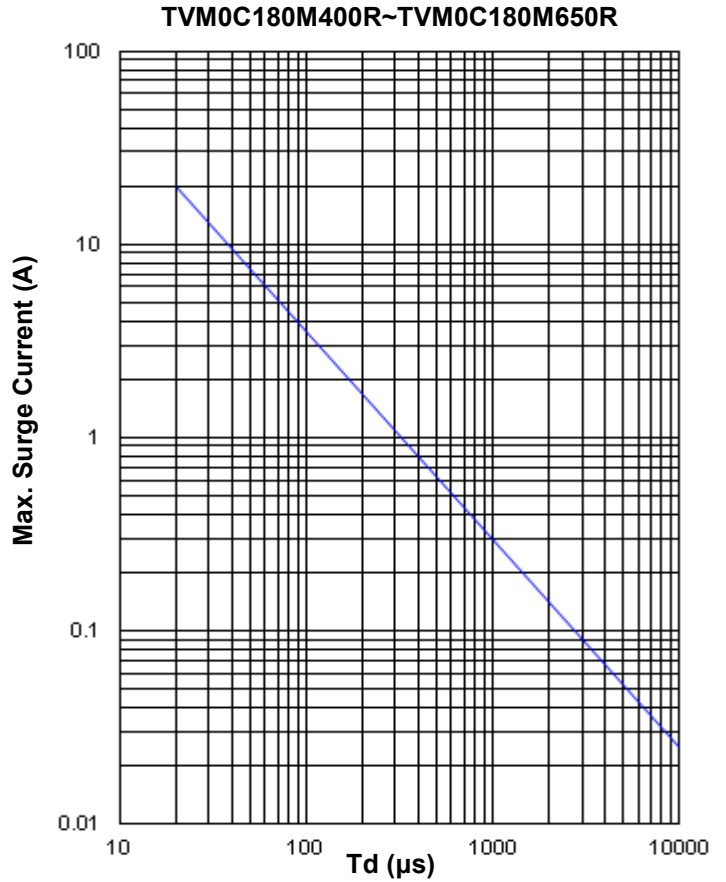
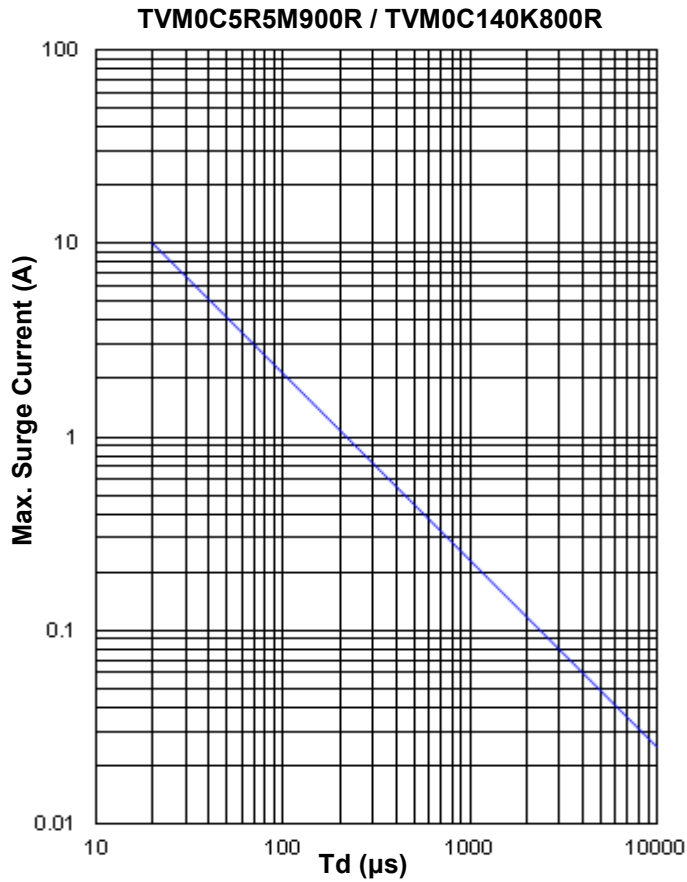


Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection

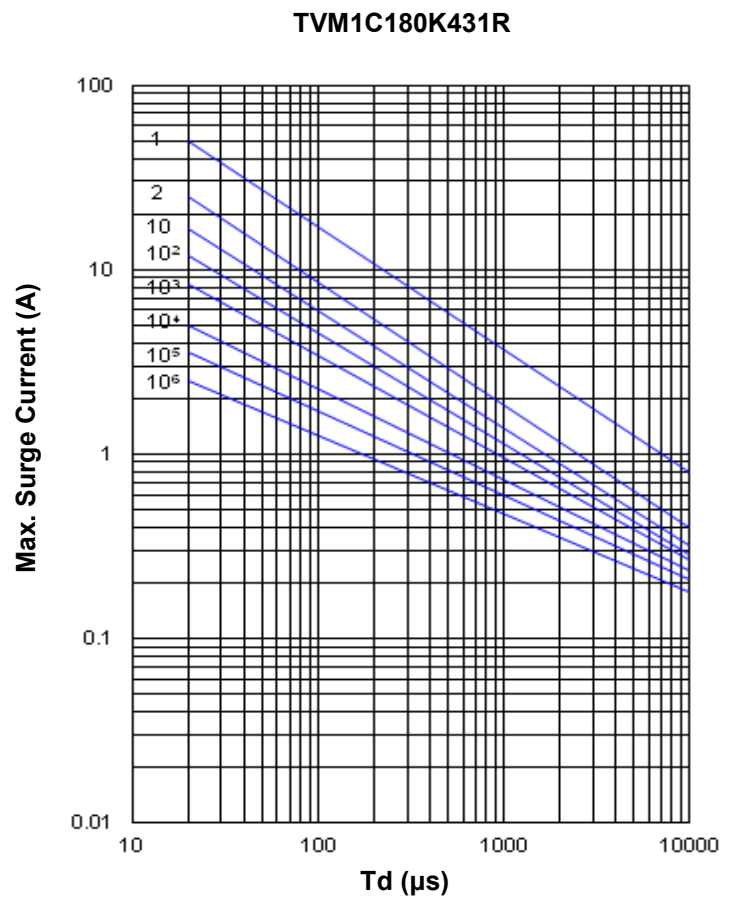
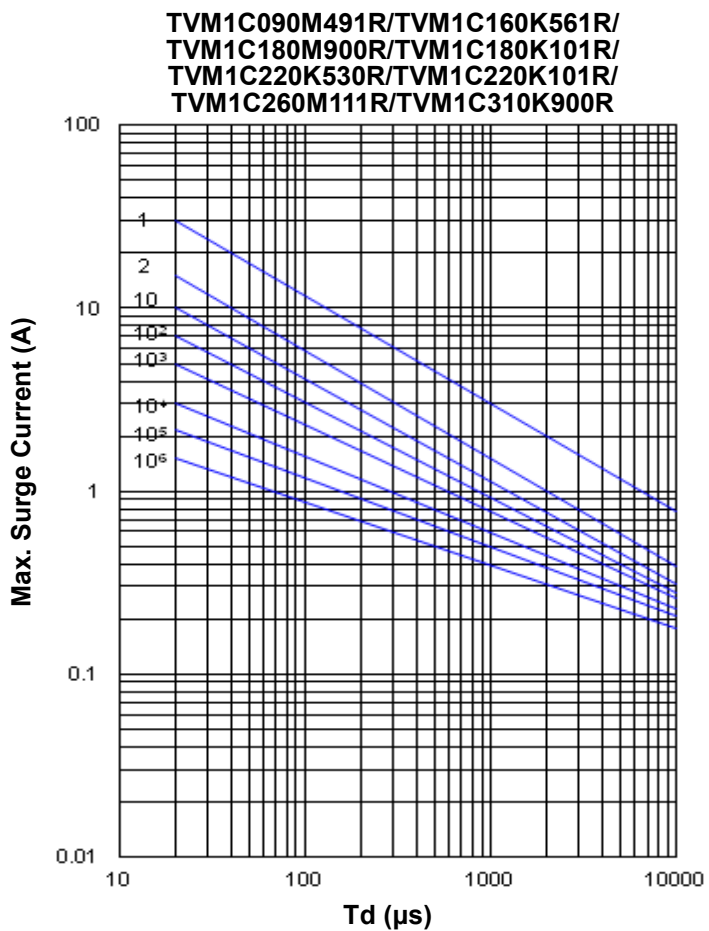
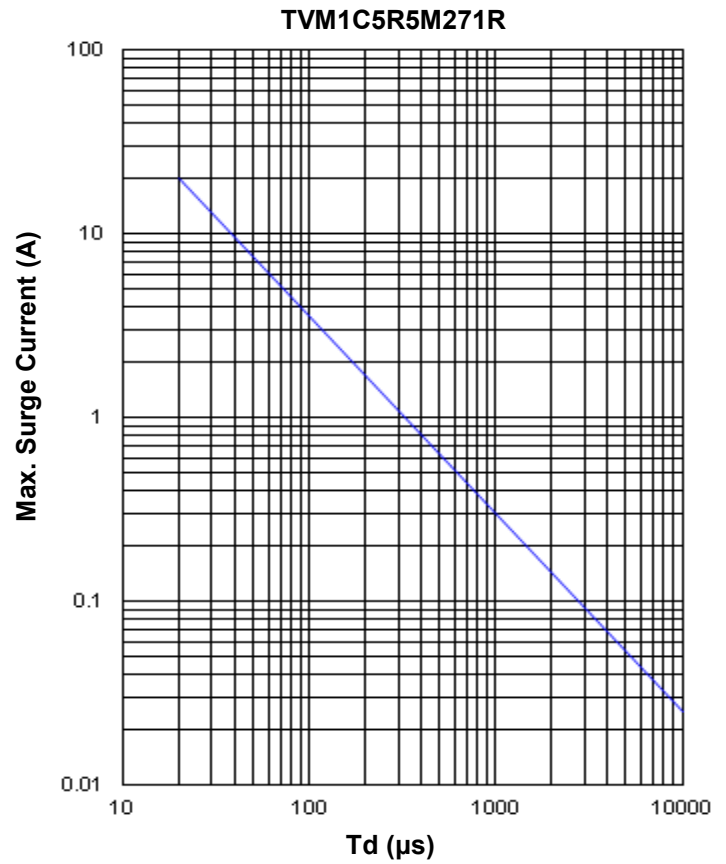
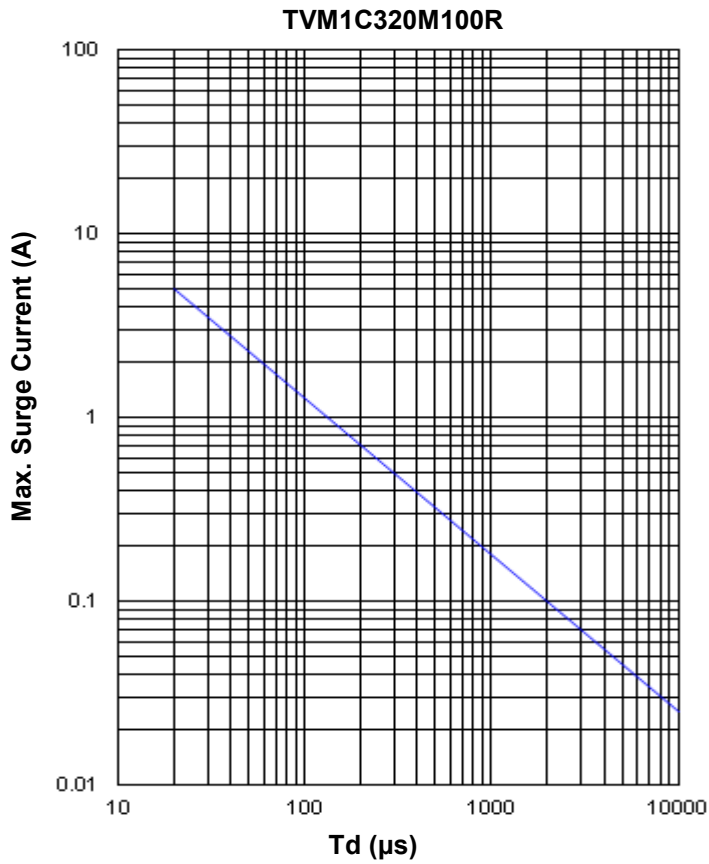


Max. Surge Current Derating Curves



SMD Type for Transient Overvoltage Protection

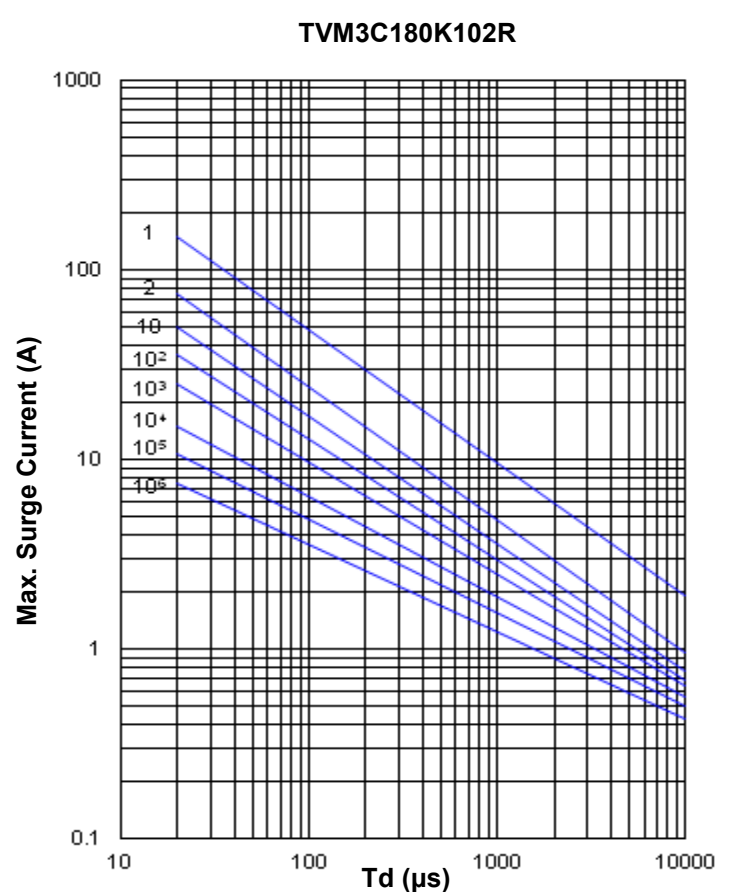
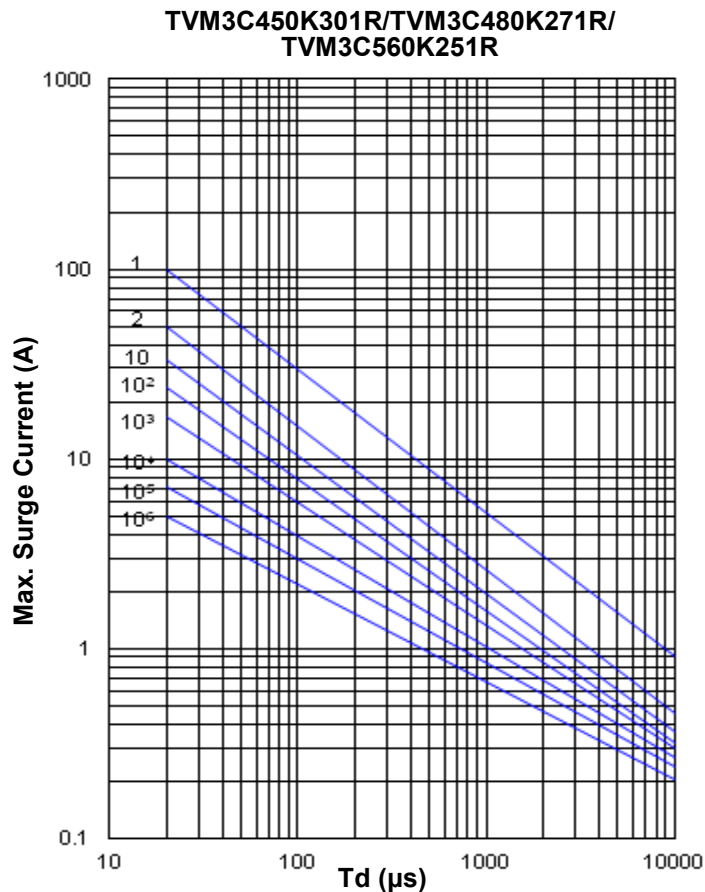
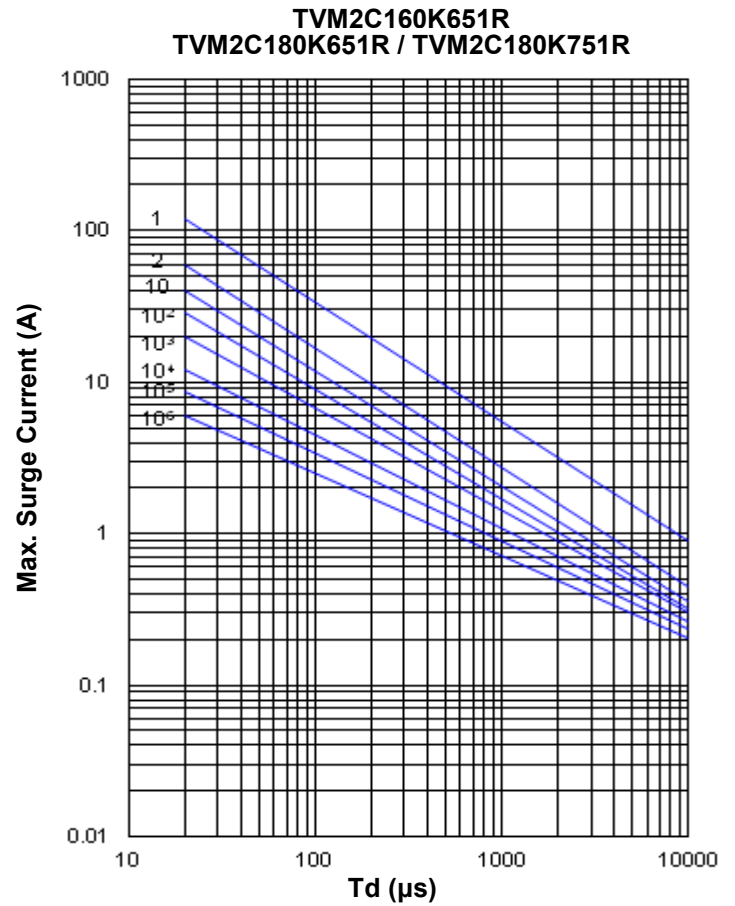
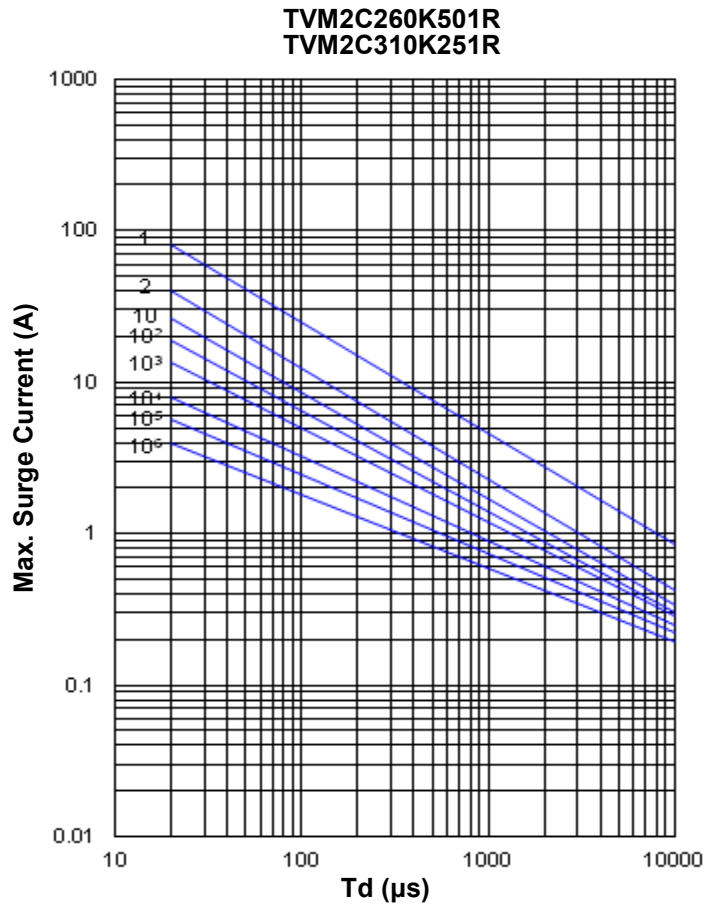
Max. Surge Current Derating Curves





SMD Type for Transient Overvoltage Protection

Max. Surge Current Derating Curves

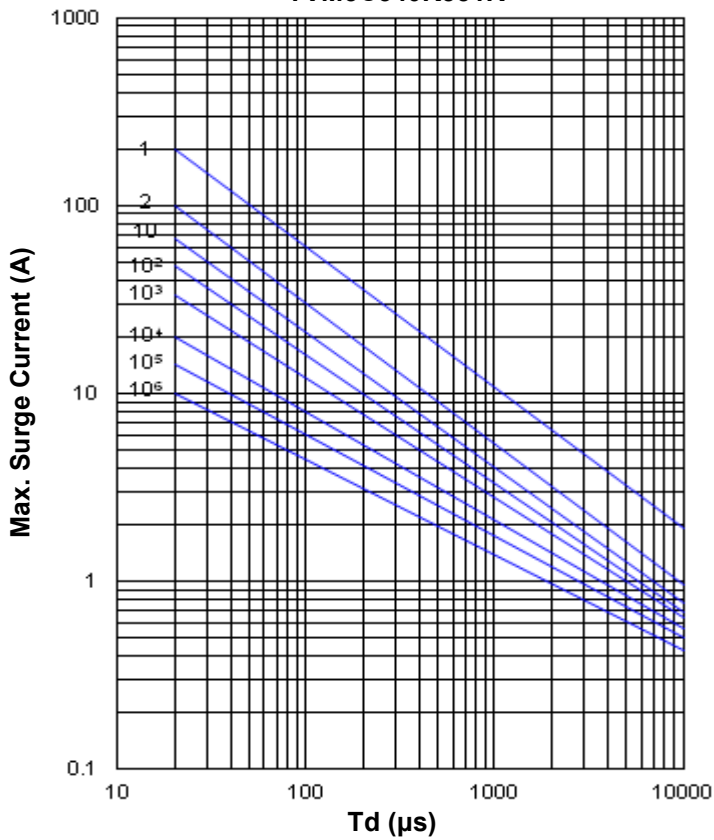




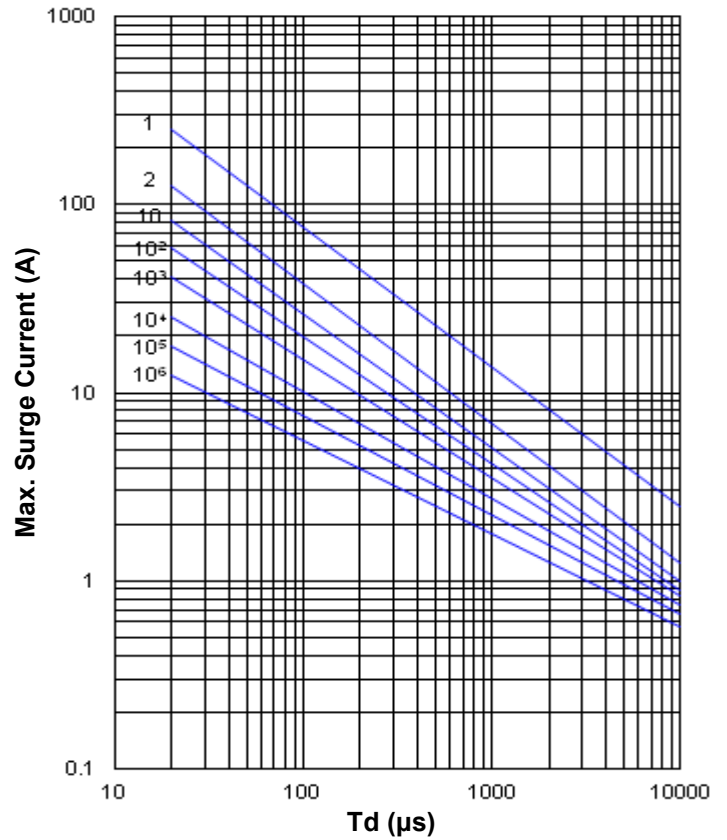
SMD Type for Transient Overvoltage Protection

Max. Surge Current Derating Curves

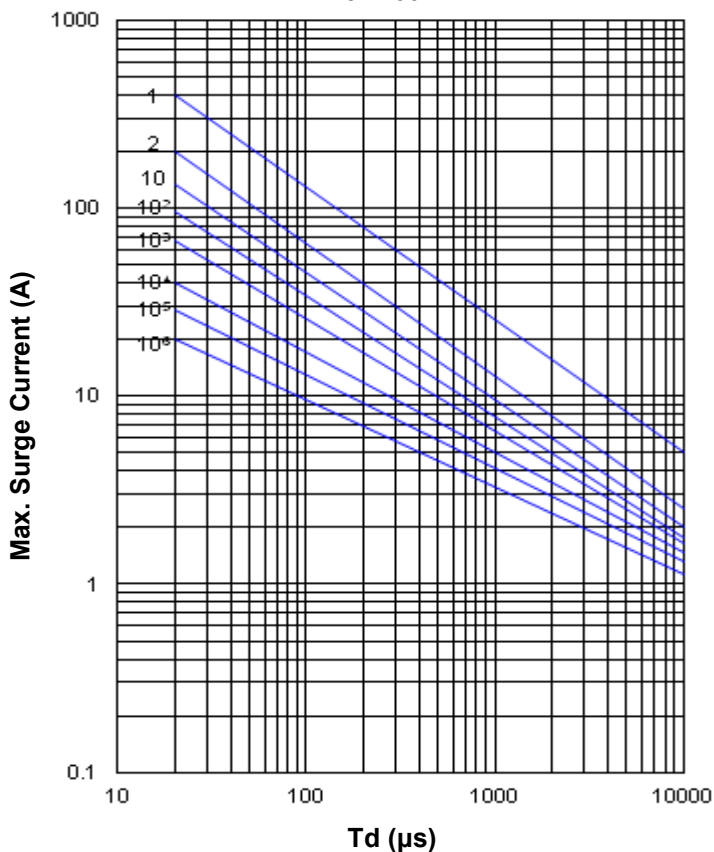
TVM3C160K102R/TVM3C260K801R/
TVM3C340K551R



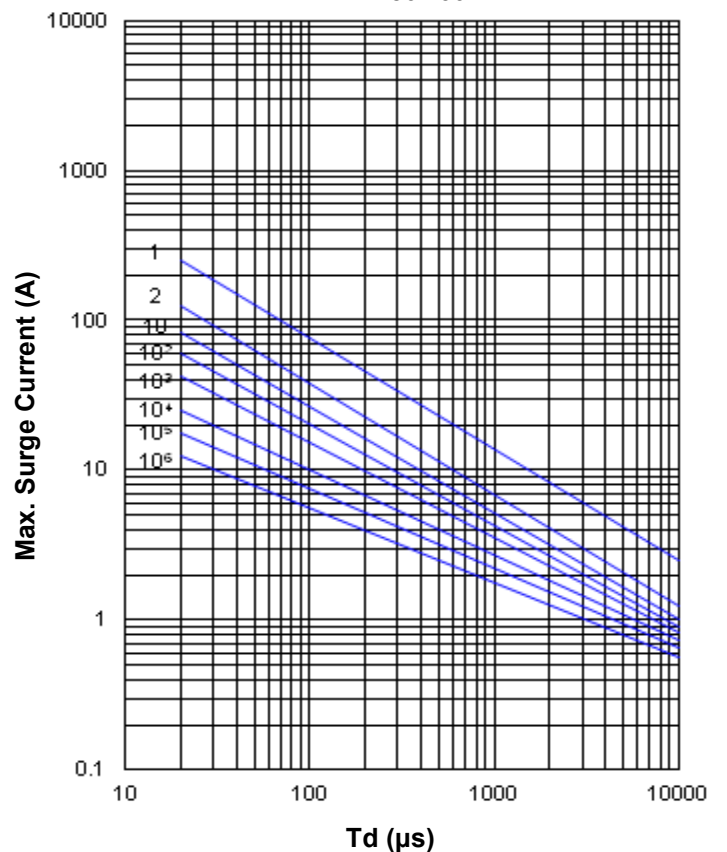
TVM3C260K132R



TVM3C160K242R

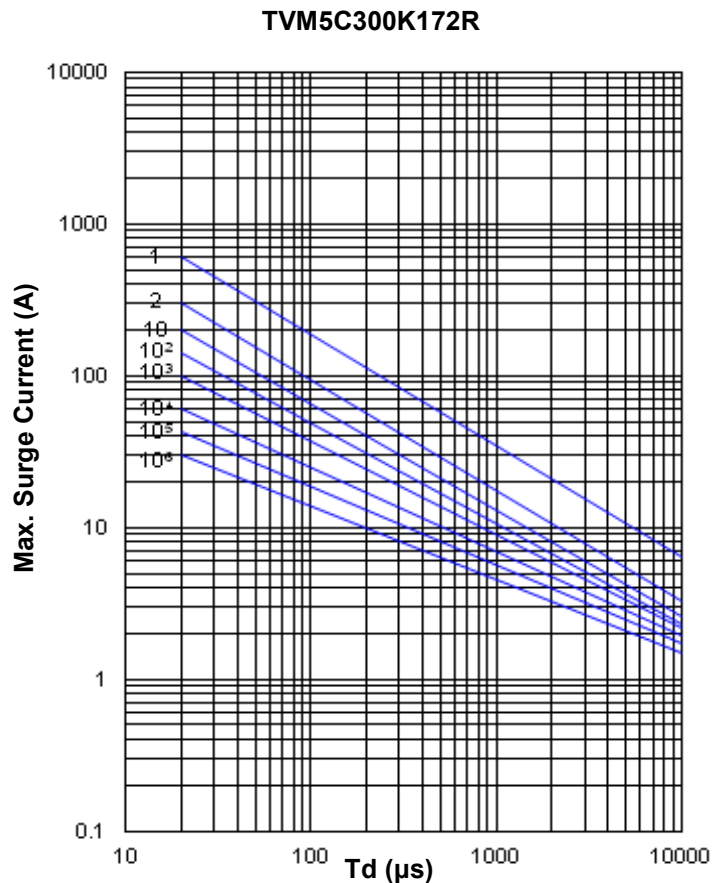
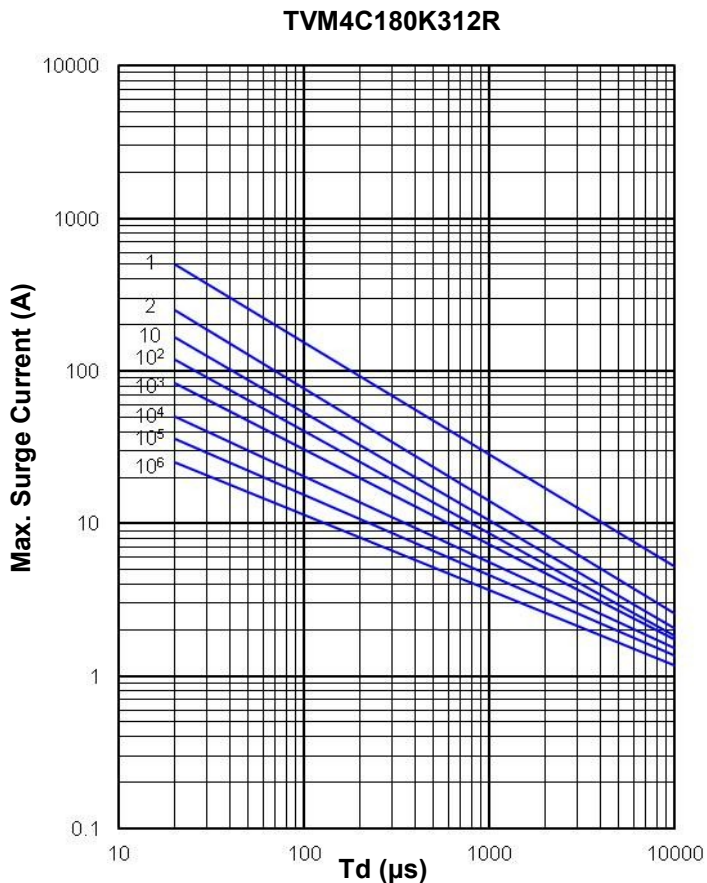
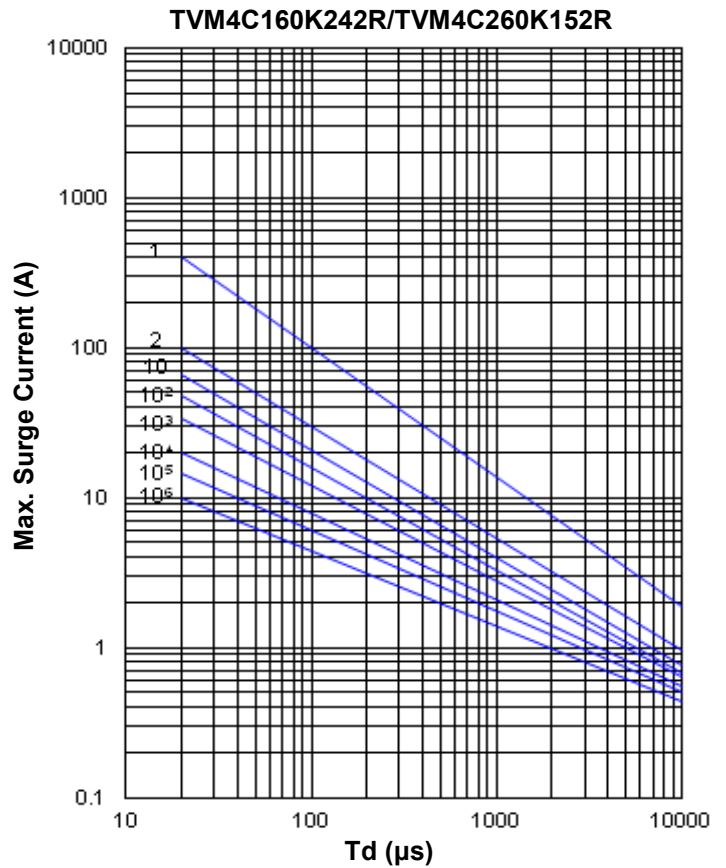
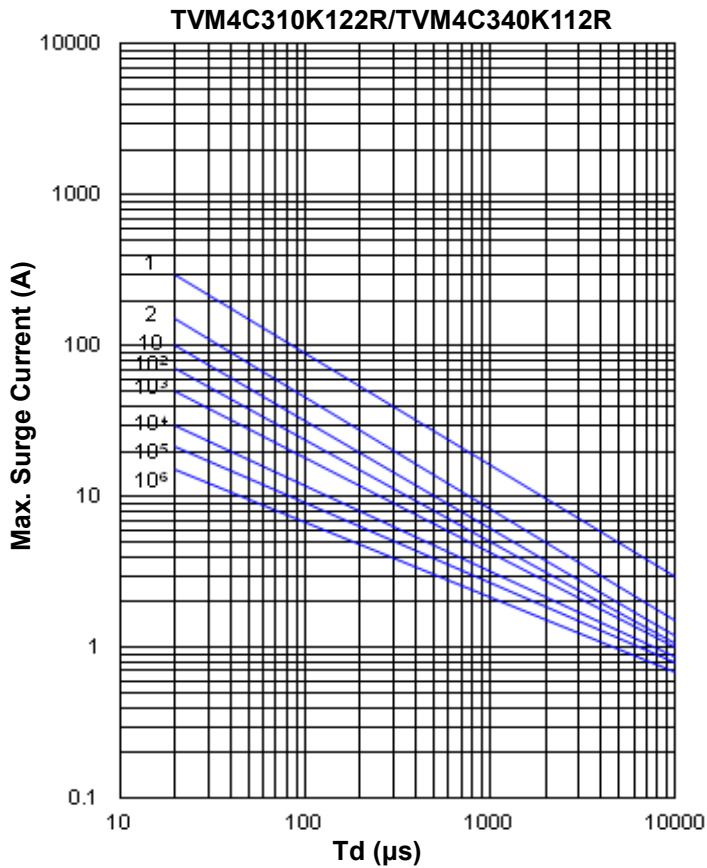


TVM4C450K601R



SMD Type for Transient Overvoltage Protection

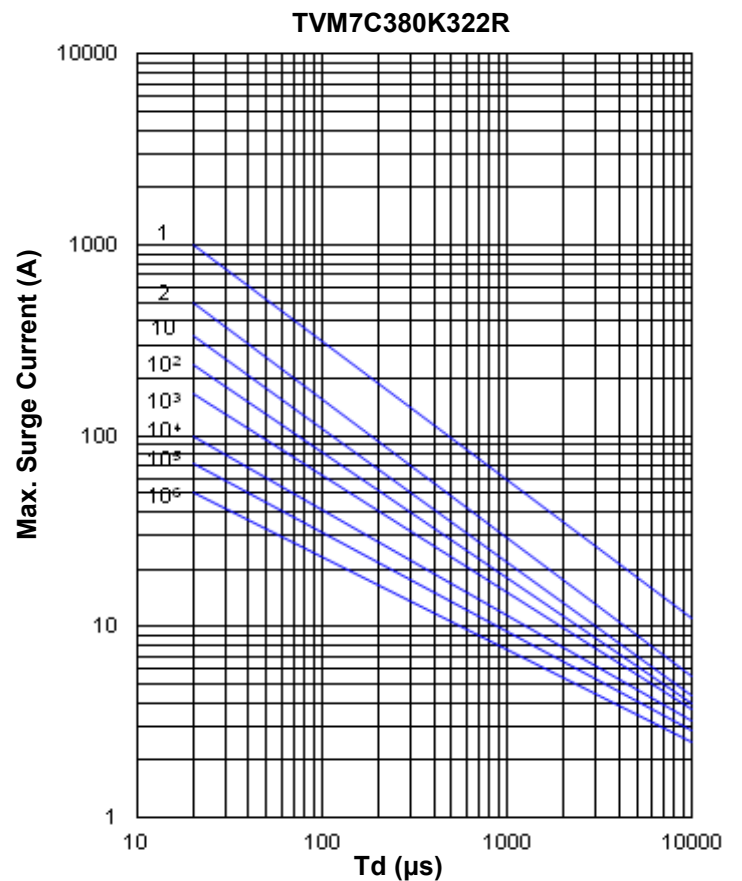
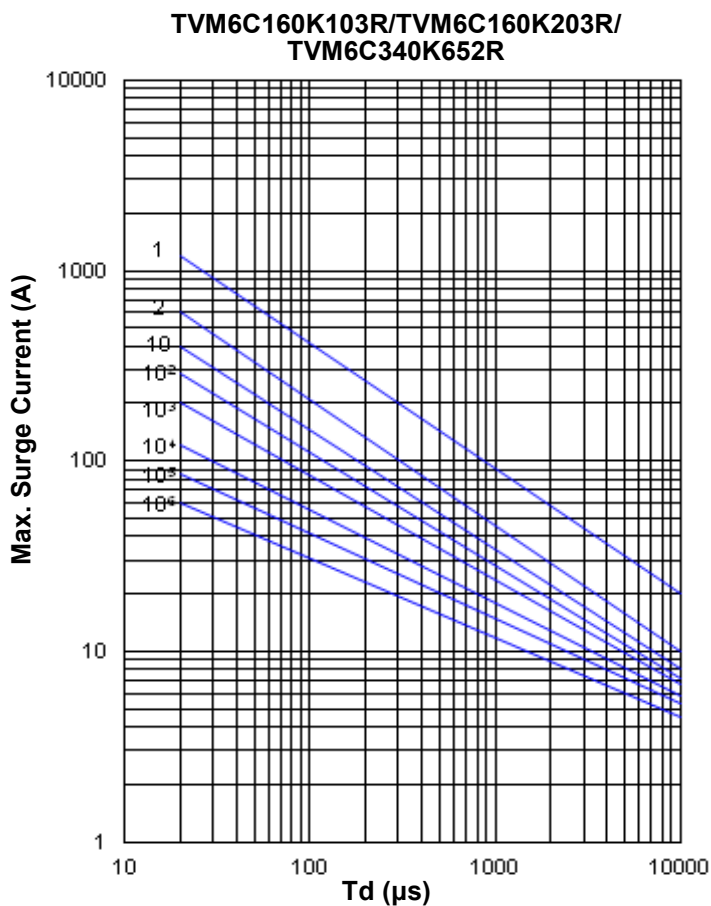
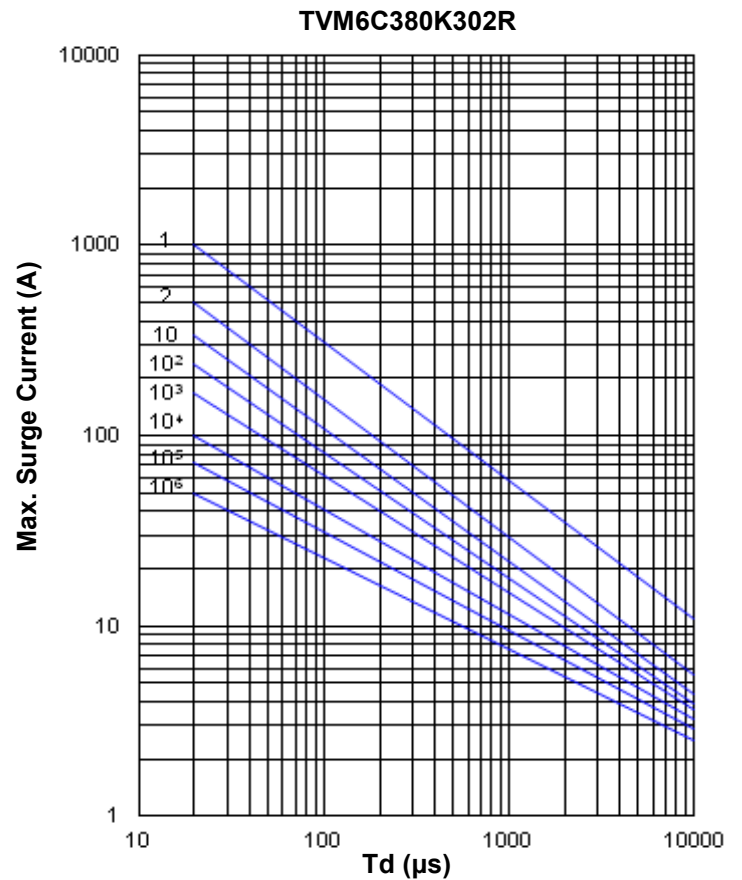
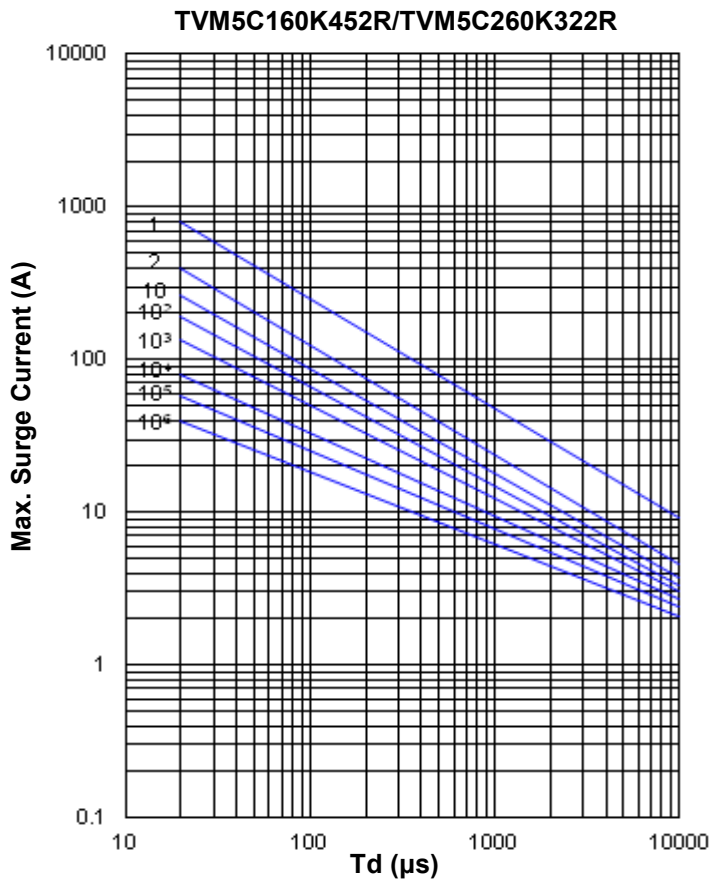
Max. Surge Current Derating Curves





SMD Type for Transient Overvoltage Protection

Max. Surge Current Derating Curves

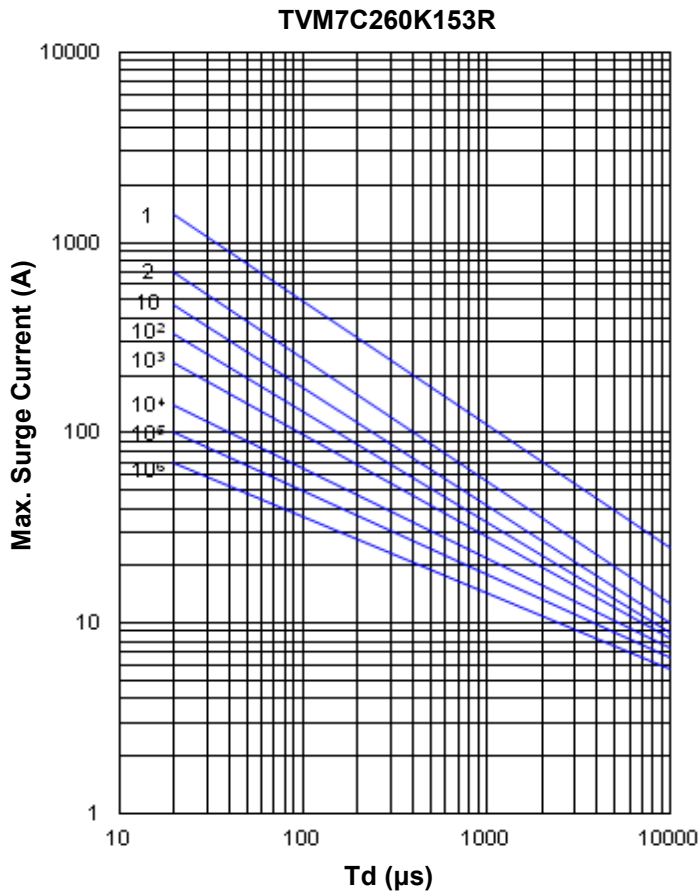


Metal Oxide Varistor for Automotive: TVM-C Series

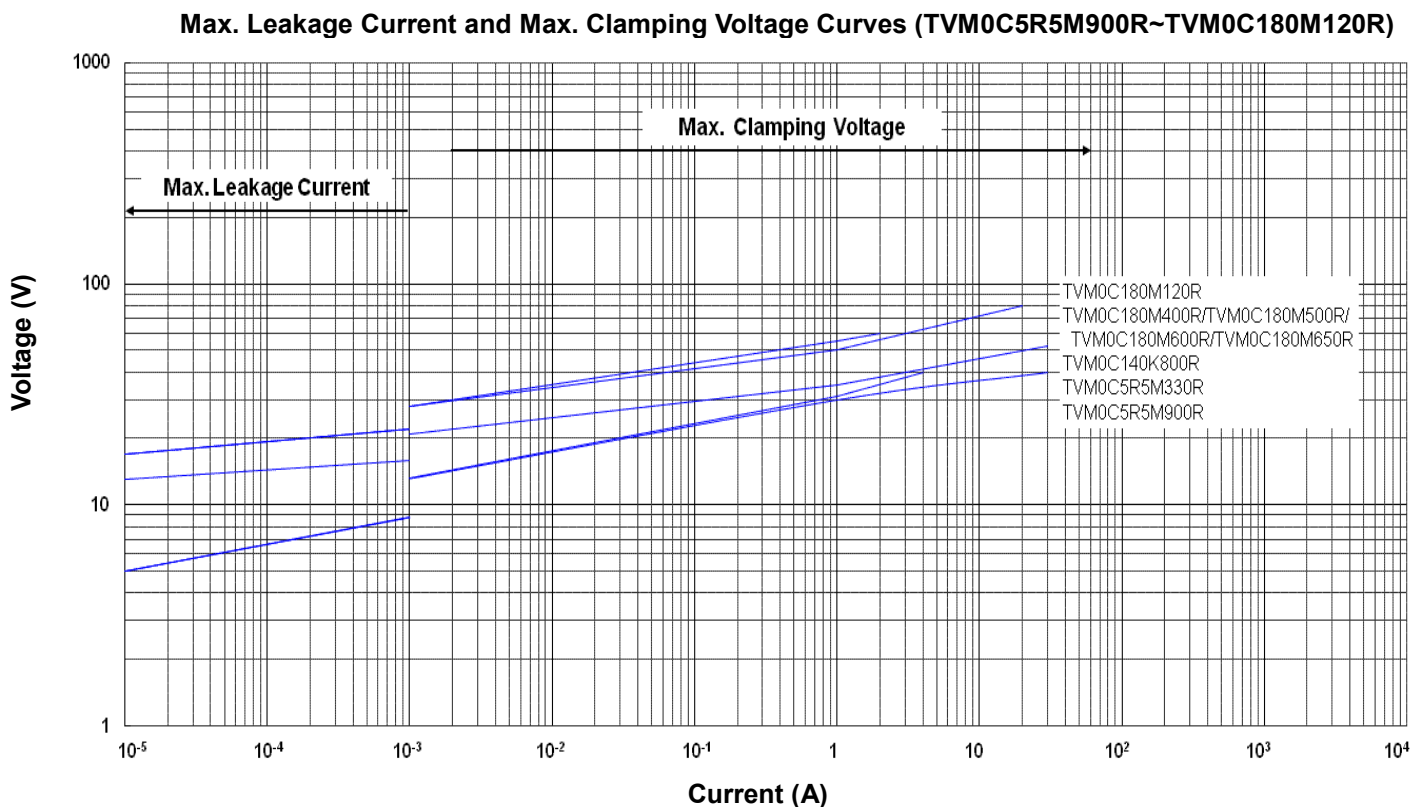
SMD Type for Transient Overvoltage Protection



Max. Surge Current Derating Curves



Max. Leakage Current and Max. Clamping Voltage Curves



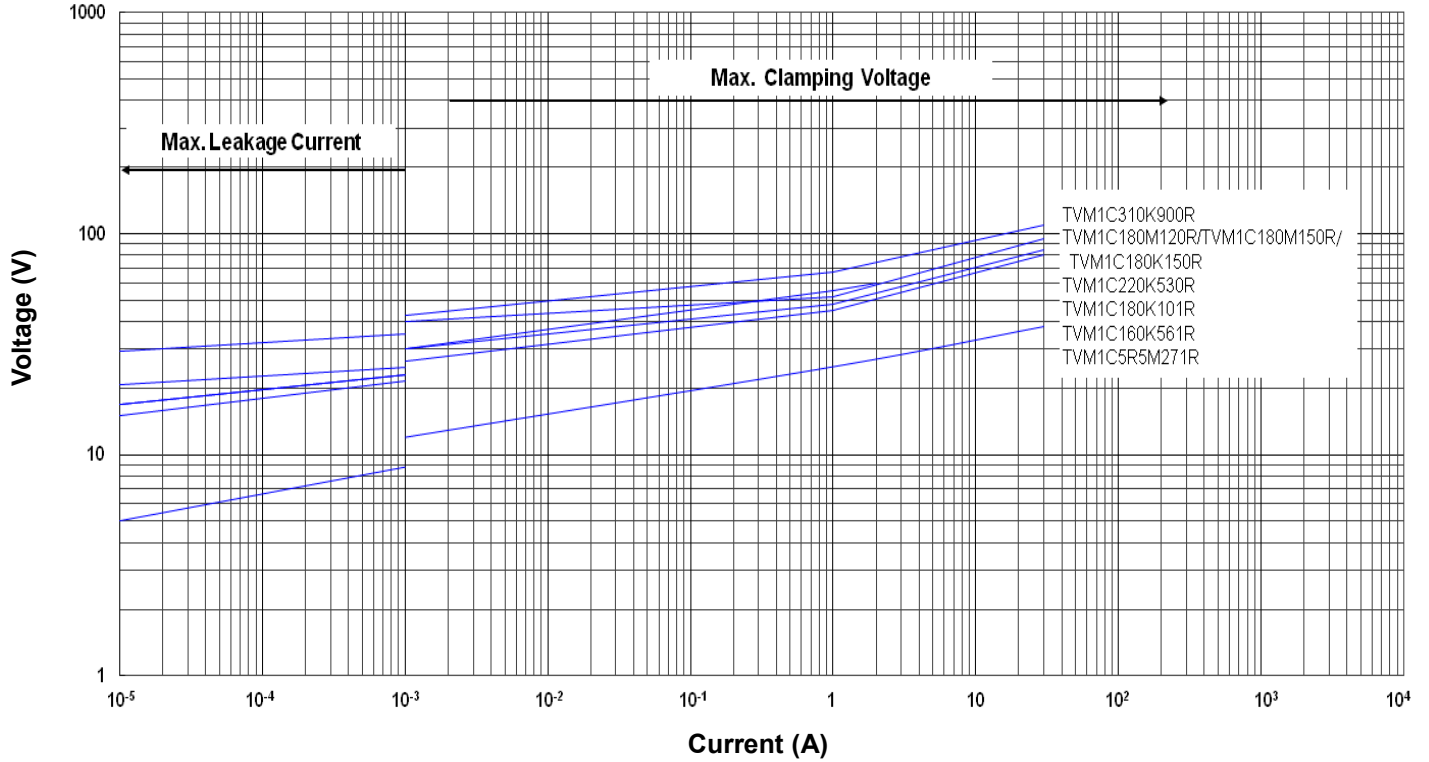
Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection

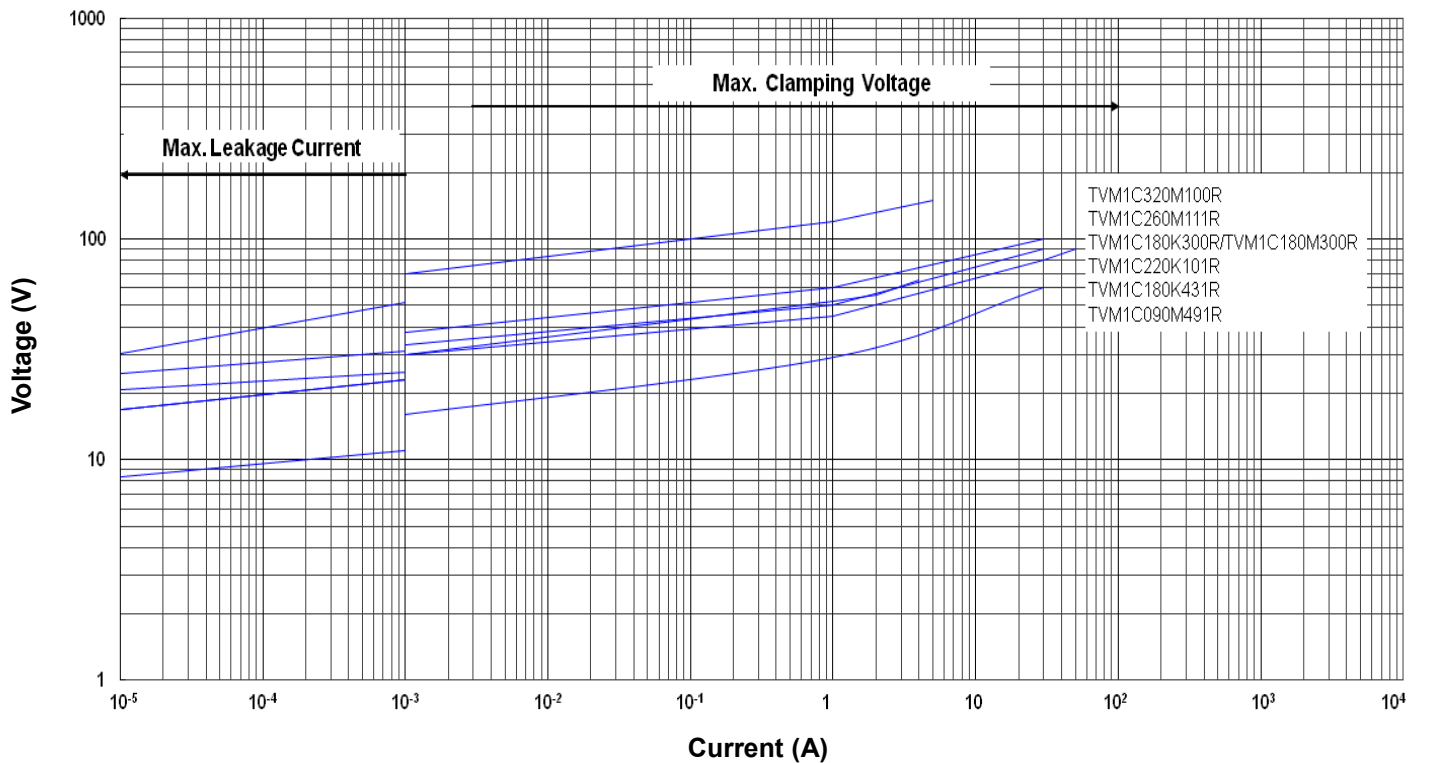


Max. Leakage Current and Max. Clamping Voltage Curves

Max. Leakage Current and Max. Clamping Voltage Curves (TVM1C5R5M271R~TVM1C310K900R)



Max. Leakage Current and Max. Clamping Voltage Curves (TVM1C090M491R~TVM1C320M100R)



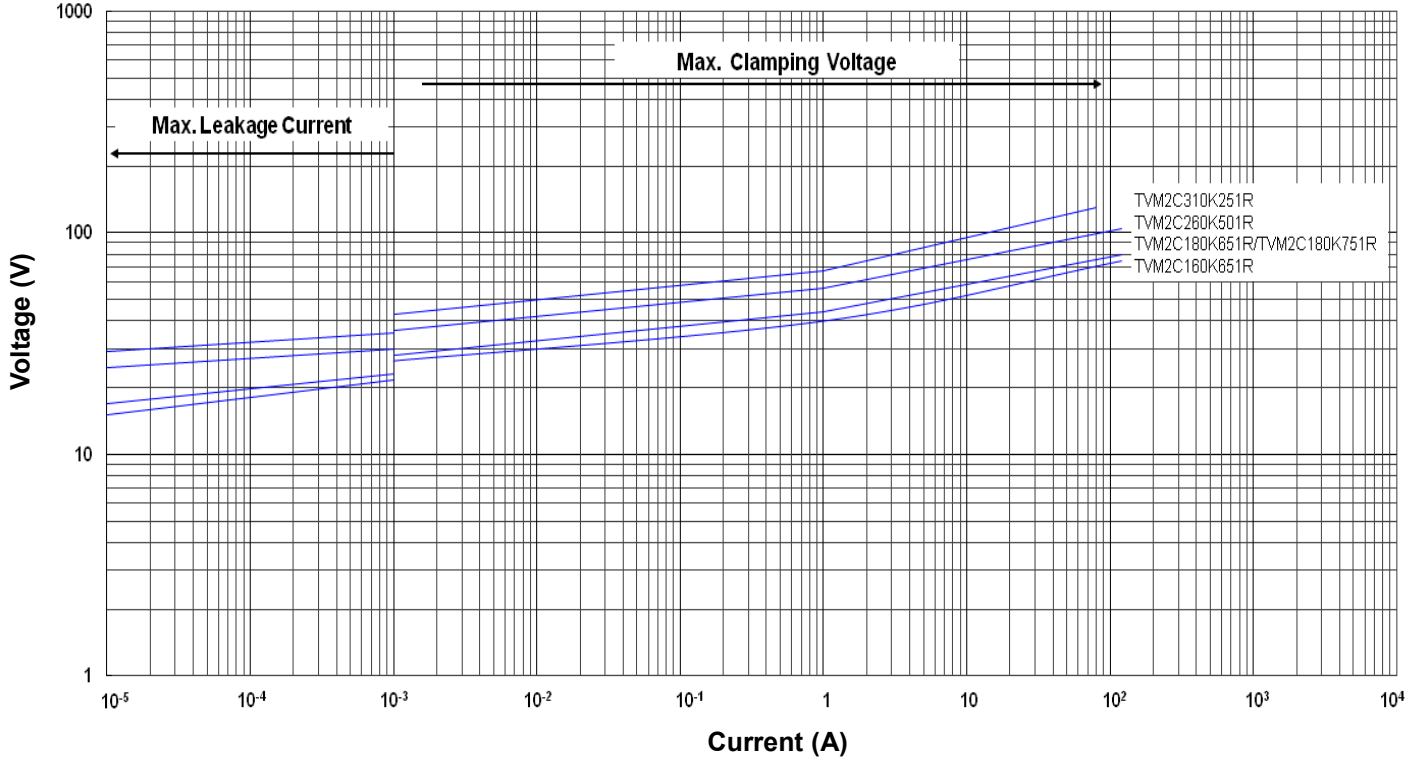
Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection

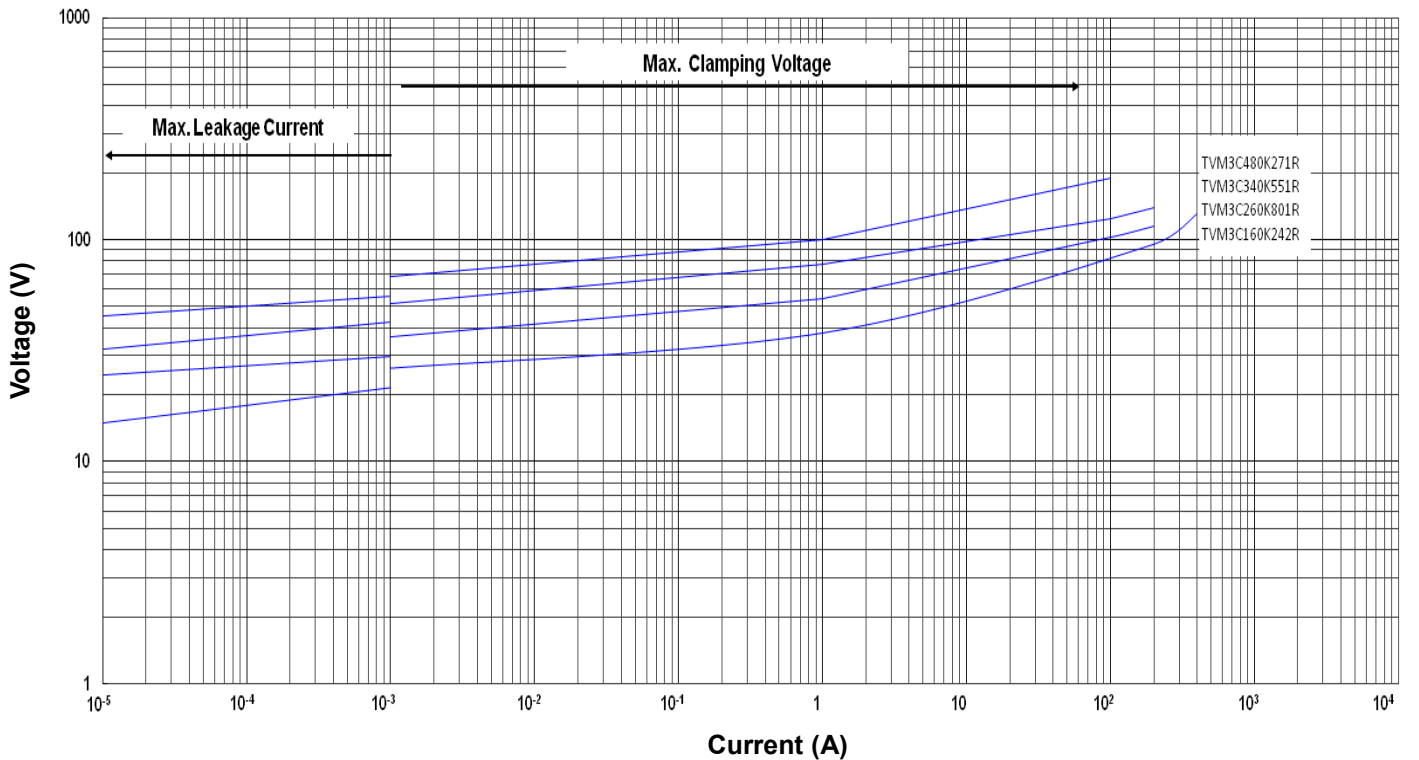


Max. Leakage Current and Max. Clamping Voltage Curves

Max. Leakage Current and Max. Clamping Voltage Curves (TVM2C160K651R~TVM2C310K251R)



Max. Leakage Current and Max. Clamping Voltage Curves (TVM3C160K242R~TVM3C480K271R)



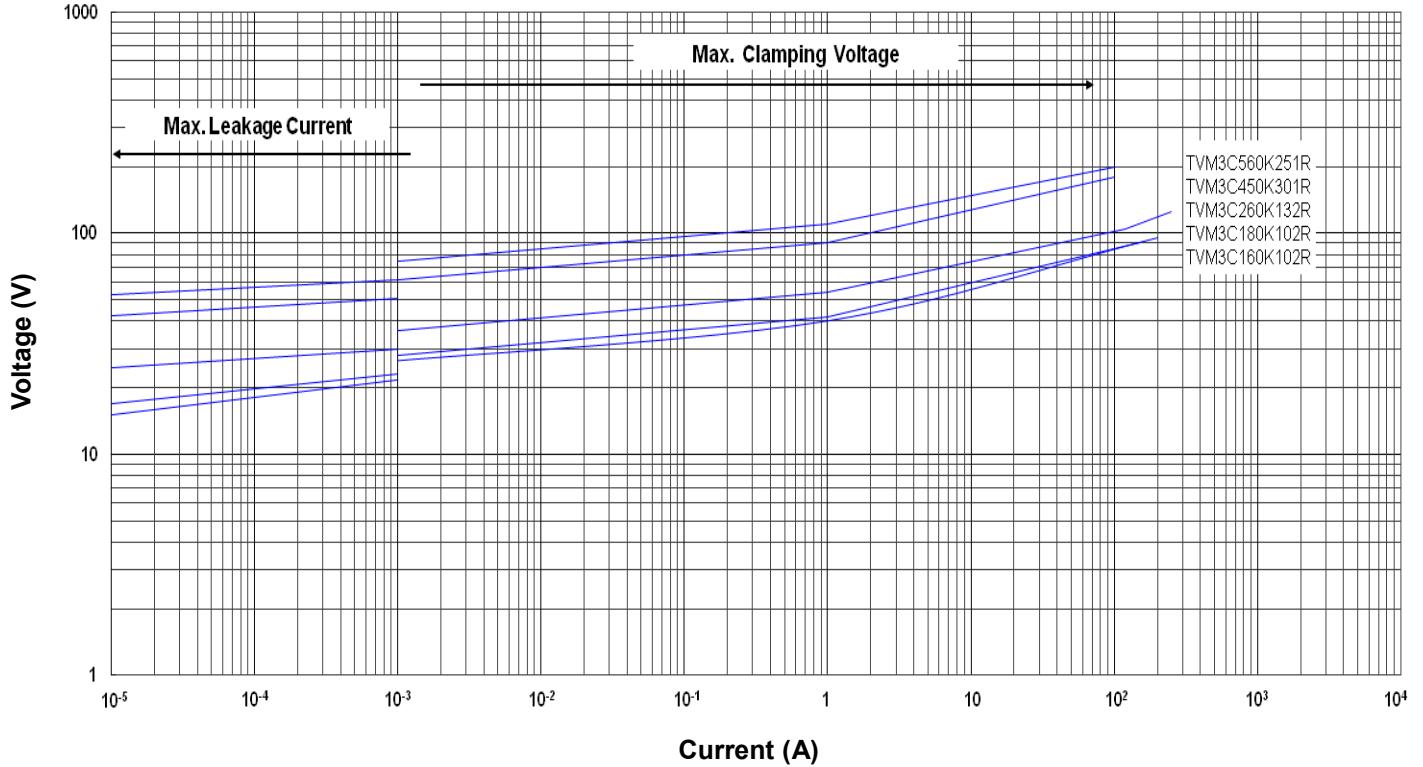
Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection

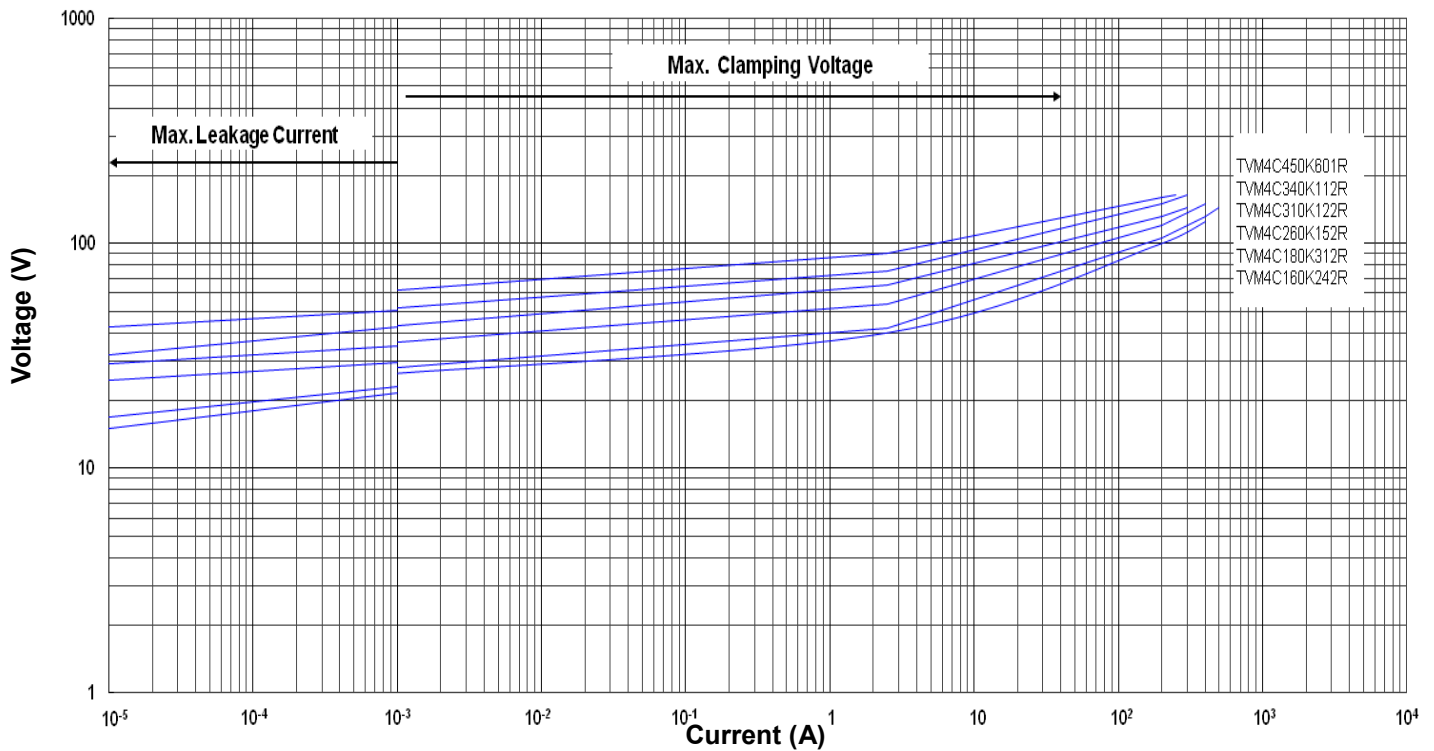


Max. Leakage Current and Max. Clamping Voltage Curves

Max. Leakage Current and Max. Clamping Voltage Curves (TVM3C160K102R~TVM3C560K251R)



Max. Leakage Current and Max. Clamping Voltage Curves (TVM4C160K242R~TVM4C560K601R)



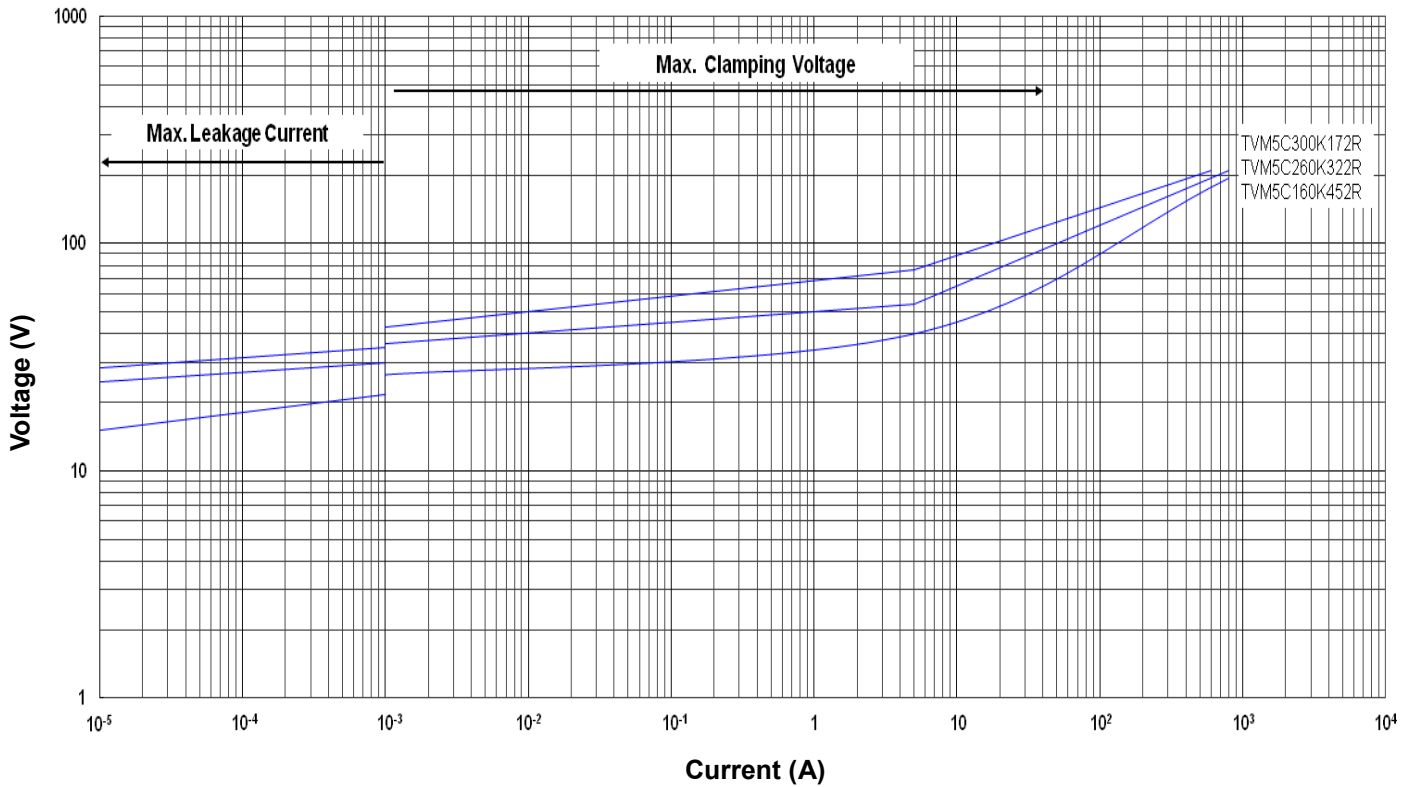
Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection

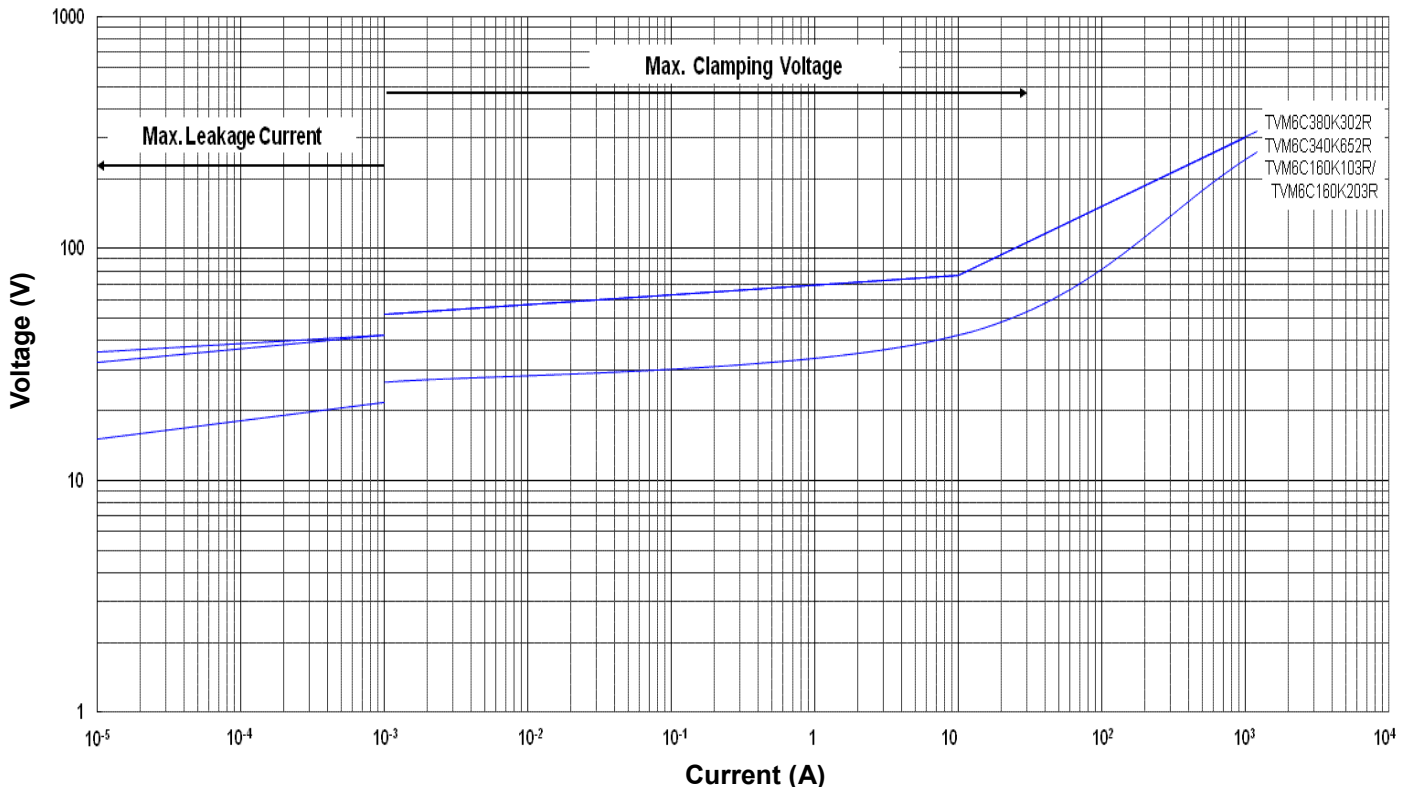


Max. Leakage Current and Max. Clamping Voltage Curves

Max. Leakage Current and Max. Clamping Voltage Curves (TVM5C160K452R~TVM5C300K172R)



Max. Leakage Current and Max. Clamping Voltage Curves (TVM6C160K203R~TVM6C380K302R)

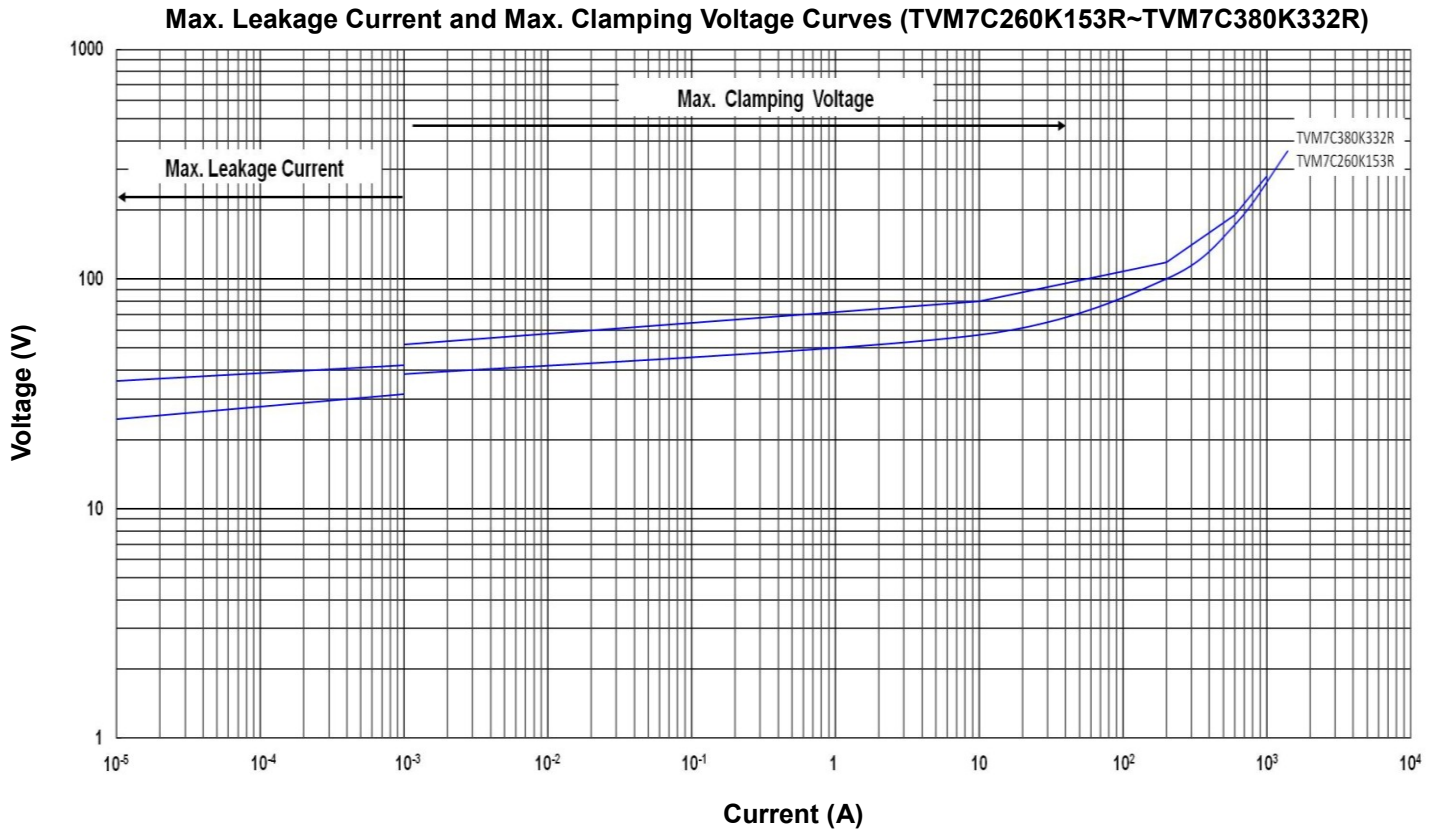


Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection

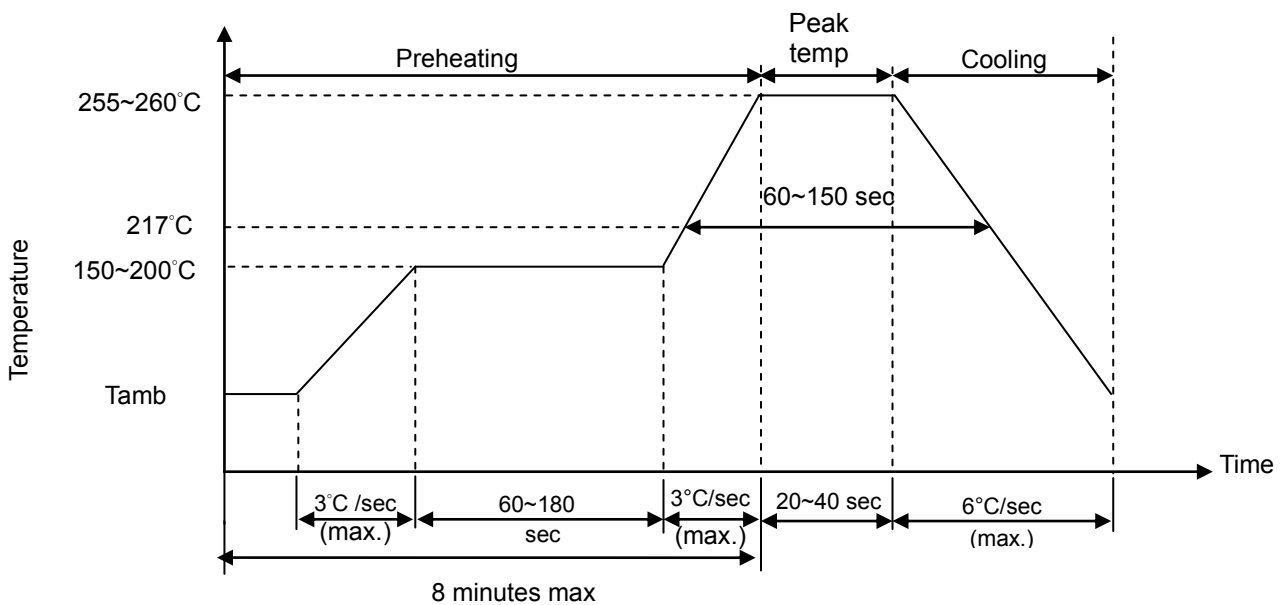


Max. Leakage Current and Max. Clamping Voltage Curves



Soldering Recommendation

● IR-Reflow Soldering Profile



Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection

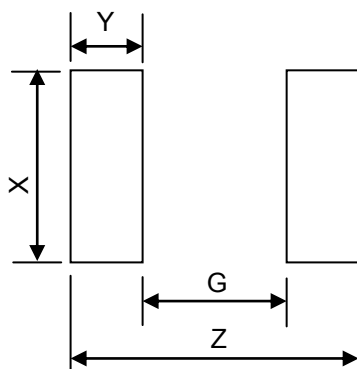


● Reworking Conditions with Soldering Iron

| Item | Conditions |
|-----------------------------------|--------------|
| Temperature of Soldering Iron-tip | 360°C (max.) |
| Soldering Time | 3 sec (max.) |
| Diameter of Soldering Iron-tip | Φ 3mm (max.) |

Caution: Do not touch the component surface with soldering iron directly to prevent it from damage.

■ Recommended Soldering Pad Dimensions



| Size | Z (mm) | G (mm) | X (mm) | Y (mm) |
|------|--------|--------|--------|--------|
| 0402 | 1.7 | 0.5 | 0.6 | 0.6 |
| 0603 | 2.8 | 0.8 | 1.0 | 1.0 |
| 0805 | 3.4 | 1.0 | 1.4 | 1.2 |
| 1206 | 4.5 | 2.1 | 1.8 | 1.2 |
| 1210 | 4.5 | 2.1 | 2.8 | 1.2 |
| 1812 | 6.0 | 3.0 | 3.6 | 1.5 |
| 2220 | 7.2 | 4.2 | 5.5 | 1.5 |
| 3025 | 11.7 | 8.7 | 6.8 | 1.5 |

Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



■ Reliability (based on AEC-Q200 Rev-C)

| Item | Standard | Test conditions / Methods | Specifications | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------------------------------|------------------------|---|---|--------------|-------------|--------------|-------------|-------|--------|---|----|----|--------|-----|---|----|----|--------|---|---|----|----|--------|-----|---|----|----|--------|-----|---|----|----|--------|---|---|----|----|--------|-----|---|----|----|--------|---|---|
| High Temperature Exposure (Storage) | MIL-STD-202 Method 108 | Test temp. : 150 +3/-0°C Duration: 1000 h Unpowered Measurement at 24±2 hours after test conclusion. | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Temperature Cycling | JESD22 Method JA-104 | Lower test temp. : -40 +0/-3°C Upper test temp. : 125 +3/-0°C Soak time at lower or upper temp. : 1 min Cycle time: 2 Cycles/hr Number of cycles: 1000 Measurement at 24±2 hours after test conclusion. | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moisture Resistance | MIL-STD-202 Method 106 | Duration of 1 cycle: 24 h Number of cycles: 10, Unpowered Measurement at 24±2 hours after test conclusion. <table border="1" data-bbox="563 1167 1126 1610"> <thead> <tr> <th rowspan="2">Step</th> <th colspan="2">Temp. (°C)</th> <th rowspan="2">Humidity (%)</th> <th rowspan="2">Period (hr)</th> </tr> <tr> <th>Start</th> <th>Finish</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>25</td> <td>65</td> <td>90~100</td> <td>2.5</td> </tr> <tr> <td>2</td> <td>65</td> <td>65</td> <td>90~100</td> <td>3</td> </tr> <tr> <td>3</td> <td>65</td> <td>25</td> <td>80~100</td> <td>2.5</td> </tr> <tr> <td>4</td> <td>25</td> <td>65</td> <td>90~100</td> <td>2.5</td> </tr> <tr> <td>5</td> <td>65</td> <td>65</td> <td>90~100</td> <td>3</td> </tr> <tr> <td>6</td> <td>65</td> <td>25</td> <td>80~100</td> <td>2.5</td> </tr> <tr> <td>7</td> <td>25</td> <td>25</td> <td>80~100</td> <td>8</td> </tr> </tbody> </table> | Step | Temp. (°C) | | Humidity (%) | Period (hr) | Start | Finish | 1 | 25 | 65 | 90~100 | 2.5 | 2 | 65 | 65 | 90~100 | 3 | 3 | 65 | 25 | 80~100 | 2.5 | 4 | 25 | 65 | 90~100 | 2.5 | 5 | 65 | 65 | 90~100 | 3 | 6 | 65 | 25 | 80~100 | 2.5 | 7 | 25 | 25 | 80~100 | 8 | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |
| Step | Temp. (°C) | | | Humidity (%) | Period (hr) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Start | Finish | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 25 | 65 | 90~100 | 2.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 65 | 65 | 90~100 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | 65 | 25 | 80~100 | 2.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | 25 | 65 | 90~100 | 2.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | 65 | 65 | 90~100 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | 65 | 25 | 80~100 | 2.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | 25 | 25 | 80~100 | 8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Biased Humidity | MIL-STD-202 Method 103 | Test temp. : 85°C Rel. humidity of air: 85% Duration: 1000 h Bias at Working Voltage Vdc. Measurement at 24±2 hours after test conclusion. | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



| Item | Standard | Test conditions / Methods | Specifications |
|------------------------------|----------------------------|---|---|
| Operational Life | MIL-STD-202 Method 108 | Test temp.: 125 +3/-0°C Duration: 1000 h Bias at Working Voltage Vdc. Measurement at 24±2 hours after test conclusion. | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |
| External Visual | MIL-STD-883 Method 2009 | Inspect device construction, marking and workmanship. | No visible damage |
| Physical Dimension | JESD22 Method JB-100 | Verify physical dimensions to the applicable device specification. | Within the specified values |
| Resistance to Solvents | MIL-STD-202 Method 215 | Per MIL-STD-202 Method 215 Solvent 1: 1 part (by volume) of isopropyl alcohol 3 part (by volume) of mineral spirits. | No visible damage |
| Mechanical Shock | MIL-STD -202-213 | Test Condition F Peak value: 1500g's Half sine Waveform Normal duration (D) : 0.5ms In 3 directions perpendicularly intersecting each other (total 18 times). | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |
| Vibration | MIL-STD-202 Method 204 | Acceleration: 5 g's Sweep time: 20 min Frequency range: 10 to 2000 Hz 3×12 cycles | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |
| Resistance to Soldering Heat | MIL-STD-202 Method 210 | Condition B No pre-heat of samples. Temperature: 260±5°C, Time : 10±1s Immersion and emersion rate : 25mm/s ±6 mm/s Number of heat cycles: 1 | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 5\%$ |
| Thermal Shock | MIL-STD-202 Method 107 | Lower test temp. : -55 +0/-3°C Upper test temp. : 125 +3/-0°C Maximum transfer time: 20 seconds. Dwell time: 15 minutes. Air-Air. Number of cycles: 300 | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |

Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



| Item | Standard | Test conditions / Methods | Specifications |
|---------------------------------|----------------------------------|---|---|
| ESD | AEC-Q200 -002 | Discharge capacitance: 150 pF Charging voltage: 6 KV Contact discharge 1 pulse in each polarity | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |
| Solderability | IEC 60068-2- 58 J-STD-002 | a) 4 h @ 155°C dry heat Dip @245±5°C 3±0.3sec b) Steam aging 8h±15min @93±3°C Dip @260±5°C 7±0.5sec | 95% of termination wetted |
| Electrical Characterization | Specifications | V1mA(-55°C), V1mA(25°C), V1mA(125°C) | Within the specified values |
| Board Flex | AEC-Q200 -005 (JIS-C-6429) | Bend the board: 2mm (Min.) Duration: 60 (+5) Sec | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |
| Terminal Strength | AEC-Q200 -006 (JIS-C-6429) | Apply force: 0402=0.5kg (5 N) 0603=1.0kg (10 N) Chip size>0805=1.8kg (17.7 N) Duration of the applied forces: 60 (+1) Sec | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 10\%$ |
| Electrical Transient Conduction | ISO-7637-2 | Test pulses 5a Number of pulses: 10 Test Energy: W_{LD} (Load dump) | No visible damage $ \Delta V_{1mA}/V_{1mA} \leq 15\%$ |

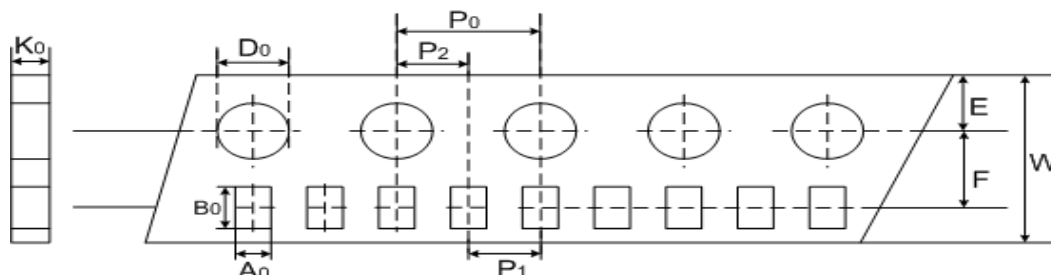
Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



■ Packaging

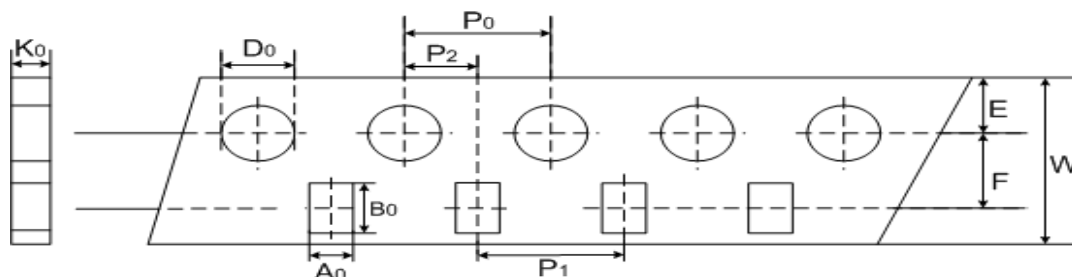
● Taping Specification (SMD 0402)



(Unit: mm)

| Index | A_0 | B_0 | W | E | F | P_1 | P_2 | P_0 | D_0 | K_0 |
|-------|------------|------------|-----------|-----------|------------|-----------|------------|-----------|-----------|-----------|
| Size | ± 0.05 | ± 0.12 | ± 0.2 | ± 0.1 | ± 0.05 | ± 0.1 | ± 0.05 | ± 0.1 | ± 0.1 | ± 0.1 |
| 0402 | 0.62 | 1.12 | 8 | 1.75 | 3.5 | 2 | 2 | 4 | 1.55 | 0.60 |

● Taping Specification (SMD 0603 & 0805)



(Unit: mm)

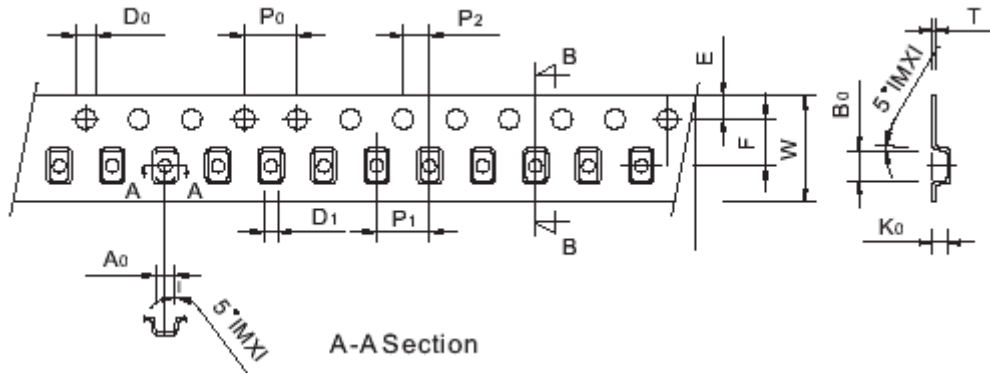
| Index | A_0 | B_0 | W | E | F | P_1 | P_2 | P_0 | D_0 | K_0 |
|-------|-----------|-----------|-----------|-----------|------------|-----------|------------|-----------|-----------|-----------|
| Size | ± 0.2 | ± 0.2 | ± 0.2 | ± 0.1 | ± 0.05 | ± 0.1 | ± 0.05 | ± 0.1 | ± 0.1 | ± 0.1 |
| 0603 | 1.1 | 1.9 | 8 | 1.75 | 3.5 | 4 | 2 | 4 | 1.55 | 0.95 |
| 0805 | 1.5 | 2.3 | 8 | 1.75 | 3.5 | 4 | 2 | 4 | 1.55 | 1.0 |

Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



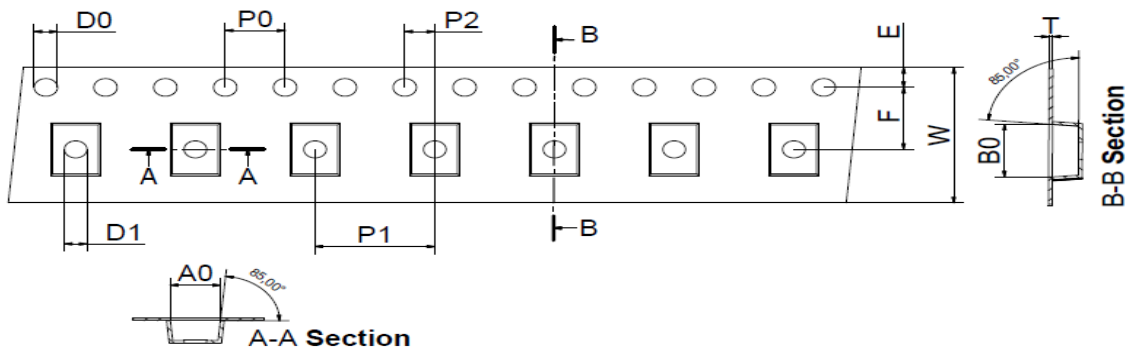
● Taping Specification(SMD 1206 & 1210)



(Unit: mm)

| Index Size | A ₀ | B ₀ | W | E | F | P ₁ | P ₂ | P ₀ | D ₀ | D ₁ | T |
|---------------|----------------|----------------|------|------|-------|----------------|----------------|----------------|----------------|----------------|------|
| 1206 | ±0.2 | ±0.2 | ±0.2 | ±0.1 | ±0.05 | ±0.1 | ±0.05 | ±0.1 | ±0.1 | ±0.1 | ±0.1 |
| 1210 | 2.75 | 3.55 | 8 | 1.75 | 3.5 | 4 | 2 | 4 | 1.55 | 1 | 0.25 |

● Taping Specification(SMD 1812 ~ 3025)



(Unit: mm)

| Index Size | A ₀ | B ₀ | W | E | F | P ₁ | P ₂ | P ₀ | D ₀ | D ₁ | T |
|---------------|----------------|----------------|------|------|-------|----------------|----------------|----------------|----------------|----------------|------|
| 1812 | ±0.2 | ±0.2 | ±0.3 | ±0.1 | ±0.05 | ±0.1 | ±0.05 | ±0.1 | ±0.1 | ±0.1 | ±0.1 |
| 2220 | 5.50 | 6.25 | 12 | 1.75 | 5.5 | 8 | 2 | 4 | 1.55 | 1.5 | 0.25 |
| 3025 | 6.75 | 8.30 | 16 | 1.75 | 7.5 | 8 | 2 | 4 | 1.55 | 1.6 | 0.3 |

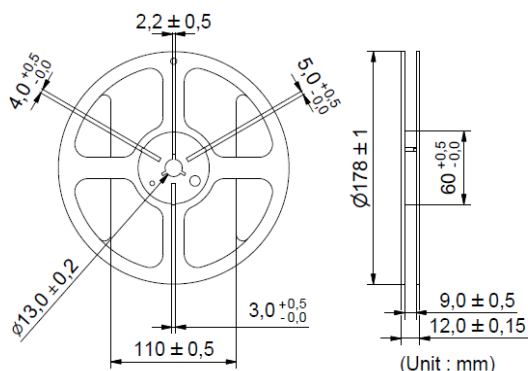
Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



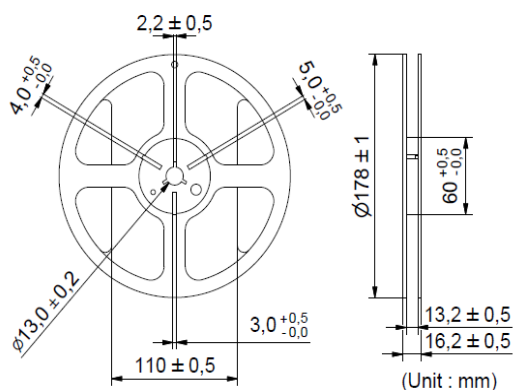
- Quantity

- ◆ 0402 ~ 1210



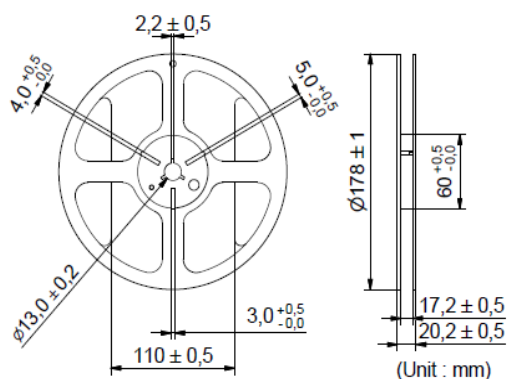
| Type | Quantity (pcs/reel) |
|------|---------------------|
| 0402 | 10,000 |
| 0603 | 4,000 |
| 0805 | 3,500 |
| 1206 | 2,500 |
| 1210 | 2,500 |

- ◆ 1812~2220



| Type | Quantity (pcs/reel) |
|------|---------------------|
| 1812 | 1,000 |
| 2220 | 800 |

- ◆ 3025



| Type | Quantity (pcs/reel) |
|------|---------------------|
| 3025 | 800 |

Metal Oxide Varistor for Automotive: TVM-C Series

SMD Type for Transient Overvoltage Protection



■ Warehouse Storage Conditions of Products

- Storage Conditions :
 1. Storage Temperature: $-10^{\circ}\text{C} \sim +40^{\circ}\text{C}$
 2. Relative Humidity: $\leq 75\% \text{RH}$
 3. Keep away from corrosive atmosphere and sunlight.
- Period of Storage : 1 year